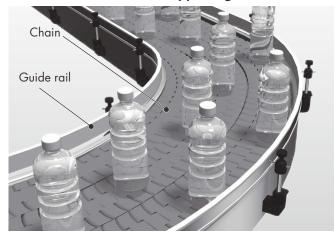
# **Applications**

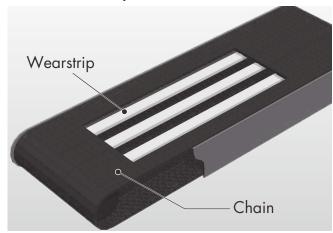
Using ultra-high molecular weight polyethylene (UHMW-PE) as the material, it exhibits excellent sliding characteristics and wear resistance. We have a wide variety of products that are widely used for rails.

### **Installation Example**

#### ■ Use as Guide Rail for Supporting Products



#### ■ Use as Wearstrips for Plastic Modular Chains



### **List of Material Grades**

Feature	Standard					thermal radtion	١ ٢	gh-density yethylene	Wear	resistant	
Material grade	Р	10-100	10-30	1 10-	801	16	-100E	8	34-100	10-605SS	10-365CP
Color	White	White	Greer	n Bl	ack	٧	/hite		White	Yellow	Greenish brown
Feature	Electrostatic preventive	Standard e	extrusions	Electrostatic preventive extrusions	Only	for dry dition	Oil impregn	ated	Special polyamid	e Low friction	n/Wear resistant
Material grade	10-806	10-100EX	10-301EX	10-806EX	1	M	10-30	)9	SJ-CNO	PLF	PMW
Color	Black	White	Green	Black	В	lue	Gree	n	Purple	,	White

Note: 1. The rail length expands and contracts due to temperature changes.

As a guide, it expands and contracts 0.2 mm every 1°C change per 1 m.

[Except only for dry condition (M) and special polyamide (SJ-CNO)]

Coefficient of thermal expansion

Material grade [excluding only for dry condition (M) and special polyamide (SJ-CNO)]:  $1.7 \times 10^4$  °C Only for dry condition (M)/Special polyamide (SJ-CNO):  $9 \times 10^5$  °C

 We use materials that comply with the Food Sanitation Act (Japan's Ministry of Health Notification No. 370).
 [Not compatible with electrostatic preventive extrusions (10-806EX),

[Not compatible with electrostatic preventive extrusions (10-80c only for dry condition (M) and special polyamide (SJ-CNO)]

### **Features of Material Grade**

Feature	Material grade	Features				
	Р					
Standard	10-100					
Standard	10-301	The most common material grade uses ultra-high molecular weight polyethylene (UHMW-PE) with low water absorption, superior sliding properties, wear resistant, and chemical				
	10-801	resistance.				
Standard extrusions	10-100EX					
Sidriddid exirusions	10-301EX					
Lavy friction //// and resistant	PLF	It has lower friction than the standard, wear resistance, and is recommended for wear particles				
Low friction/Wear resistant	PMW	It has lower friction than the standard, wear resistance, and is recommended for wear particles and scratches on conveyed products, that is, when you have trouble with countermeasures.				
Anti-thermal degradtion	16-100E	Suppresses deterioration due to heat compared to the standard.				
High-density polyethylene	84-100	Good dimensional stability and less strain.				
Wear resistant	10-605SS	Greater wear resistance than standard.				
vvear resistant	10-365CP	Further improved wear resistance than wear resistant (10-605SS).				
Electrostatic preventive	10-806	Add electrostatic preventive performance based on standard, standard extrusion.				
Electrostatic preventive extrusions	10-806EX	Add electrostatic preventive performance based on standard, standard extrosion.				
Only for dry condition	М	Dedicated to dry conditions, it has excellent wear resistance and is recommended when you are having trouble generating abrasion powder.				

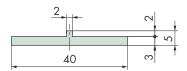


The material for low friction and wear resistance (PLF and PMW) contains silicone-based lubricant. Therefore, do not use these rails for printing processes, or in cases where silicone will have an effect.

# **Extruded Rail**

#### **T Rails**

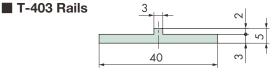
#### ■ T Rails



Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C	
PR-T-W-26M	10-100EX	White	26	20 +- 40	
PR-T-G-26M	10-301EX	Green	20	-20 to 60	

Note: 1. Standard products.

2. Dimensions are nominal due to extruded products



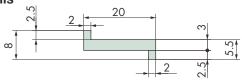
Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C	
PR-T403-W-26M	10-100EX	White	26	20 += 40	
PR-T403-G-26M	10-301EX	Green	20	-20 to 60	

Note: 1. Standard products.

- 2. Dimensions are nominal due to extruded products.
- 3. Equivalent to PRT340-P-G (color: green).

#### **Z** Rails

#### **■ Z** Rails

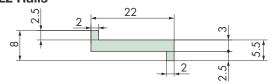


Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C	
PR-Z-W-26M	10-100EX	White	26	-20 to 60	
PR-Z-G-26M	10-301EX	Green	20	-20 10 00	

Note: 1. Standard products.

- 2. Dimensions are nominal due to extruded products.3. Equivalent to PRZ320-P-G (color: green).

#### **■ Z22 Rails**



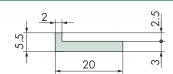
Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C	
PR-Z22-W-26M	10-100EX	White	26	-20 to 60	
PR-Z22-G-26M	10-301EX	Green	20	-20 10 00	

Note: 1. Made-to-order products.

2. Dimensions are nominal due to extruded products.

### L Rails

#### ■ L Rails

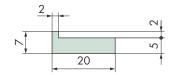


Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C	
PR-L-W-26M	10-100EX	White	26	-20 to 60	
PR-L-G-26M	10-301EX	Green	20	-20 10 00	

Note: 1. Standard products.

- 2. Dimensions are nominal due to extruded products.
- 3. Equivalent to PRL320-P-G (color: green).

# ■ L-5 Rails



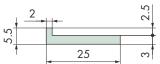
Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C	
PR-L5-W-20M	10-100EX	White	20	-20 to 60	
PR-L5-G-20M	10-301EX	Green	20	-20 10 00	

Note: 1. Standard products.

2. Dimensions are nominal due to extruded products.

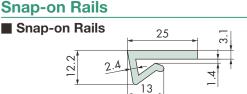
#### L Rails

#### ■ L-25 Rails



Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C	
PR-L25-W-20M	10-100EX	White	20	-20 to 60	
PR-L25-G-20M	10-301EX	Green	20	-20 10 00	

- Note: 1. Standard products.
  - 2. Dimensions are nominal due to extruded products.

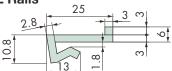


Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-SPR-W-30M	10-100EX	White	30	-20 to 60

- Note: 1. Standard product.
  - 2. Dimensions is a nominal due to extruded product.

#### **Snap-on Rails**

## ■ Snap-on L Rails

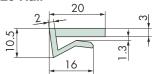


Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-SPRL-W-3M	10-100EX	White	3	-20 to 60

Note: 1. Standard product.

2. Dimensions is a nominal due to extruded product.

#### ■ Snap-on 20 Rail



Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-SNA20-W-3M	10-100EX	White	3	-20 to 60

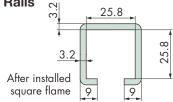
Note: 1. Standard product.

2. Dimensions is a nominal due to extruded product.

### **Extruded Rail**

#### SJQ-5 Rails

■ SJQ-5 Rails



Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-SJQ5-W-3M	10-100EX	White	3	-20 to 60

- Note: 1. Standard product.
  - 2. Dimensions is a nominal due to extruded product.

### ■ V-3L Rails

V Rails





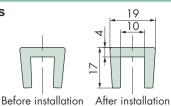
Before installation After installation

Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-V3L-W-100M	10-100EX	White	100	-20 to 60

- Note: 1. Standard product.
  - 2. Dimensions is a nominal due to extruded product.

#### **V** Rails

#### ■ V-10 Rails

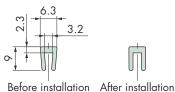


Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-V10-W-50M	10-100EX	White	50	-20 to 60

- Note: 1. Standard product.
  - 2. Dimensions is a nominal due to extruded product.

#### **V** Rails

#### ■ V-3 Rails



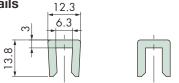
Tsubaki model no.	Material grade	Color	Length m	Operating temperature range

100

-20 to 60

- PR-V3-W-100M 10-100EX White Note: 1. Standard product.
  - 2. Dimensions is a nominal due to extruded product.

#### V-6S Rails

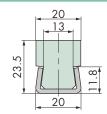


	Before installation After installation					
Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C		
PR-V6S-W-30M	10-100EX	White	30	-20 to 60		

- Note: 1. Standard product.
  - 2. Dimensions is a nominal due to extruded product.

#### **U** Rails

#### ■ U-20 Rails

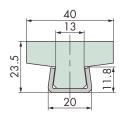


Tsubaki model no.	Material grade	Color	Material of Channel	Length m	Operating temperature range °C
PR-U20-W-15M			C I	1.5	
PR-U20-W-20M	10-100EX	White	Stainless steel	2.0	-20 to 60
PR-U20-W-24M			31001	2.4	

- Note: 1. Made-to-order products.
  - 2. Dimensions are nominal due to extruded products.
  - 3. Electrostatic preventive (10-806) (color: black) and oil-impregnated (10-309) (color: green) types are also available.

#### **U** Rails

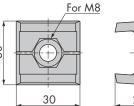
#### ■ U-40 Rails



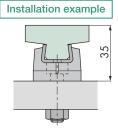
Tsubaki model no.	Material grade	Color	Material of Channel	Length m	Operating temperature range °C
PR-U40-W-15M			0	1.5	
PR-U40-W-20M	10-100EX	White	Stainless steel	2.0	-20 to 60
PR-U40-W-24M			31661	2.4	

- Note: 1. Made-to-order products.
  - 2. Dimensions are nominal due to extruded products.
  - 3. Electrostatic preventive (10-806) (color: black) and oil-impregnated (10-309) (color: green) types are also available.

#### ■ Clamp for U Rail







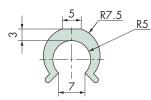
Tsubaki model no.	Material	Color
PR-UK	Polyacetal	Black

- Note: 1. Made-to-order product.
  - 2. To install, tighten the M8 nut (bolt) to a torque of 9.8 to 14.7 N·m (1.0 to 1.5 kgf·m).
  - 3. Plastic guide rails and stainless steel channel may slip and change position due to creepage. At the upstream position of the conveyed product flow, fix the wear strip and channel together using knock-pins, etc.

### **Extruded Rail**

#### **R** Rails

#### R-10 Rails

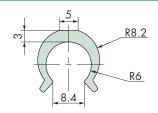


Tsubaki model no.	Material grade	Color	Length m	Applicable round bar	Operating temperature range °C
PR-R10-W-3M	10-100EX	White	3	φ10	-20 to 60
PR-R10-B-3M	10-806EX	Black			

Note: 1. Tsubaki model no. in boldface is a standard product. Tsubaki model no. in normal face is a made-to-order product.

2. Dimensions are nominal due to extruded products.

#### R-12 Rails



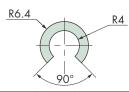
Tsubaki model no.	Material grade	Color	Length m	Applicable round bar	Operating temperature range °C
PR-R12-W-3M	10-100EX	White	3	φ12	-20 to 60

Note: 1. Standard product.

2. Dimensions is a nominal due to extruded product.

# **C** Rails

#### ■ C-8 Rails

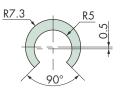


Tsubaki model no.	Material grade	Color	Length m	Applicable round bar	Operating temperature range °C
PR-C8-W-3M	10-100EX	White	2	φ8	-20 to 60
PR-C8-B-3M	10-806EX	Black	3	ψο	-20 10 00

Note: 1. Tsubaki model no. in boldface is a standard product. Tsubaki model no. in normal face is a made-to-order product.

2. Dimensions are nominal due to extruded products

# ■ C-10 Rails

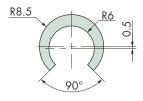


Tsubaki model no.	Material grade	Color	Length m	Applicable round bar	Operating temperature range °C
PR-C10-W-3M	10-100EX	White	3	φ10	-20 to 60
PR-C10-B-3 <i>M</i>	10-806EX	Black			

Note: 1. Tsubaki model no. in boldface is a standard product. Tsubaki model no. in normal face is a made-to-order product.

2. Dimensions are nominal due to extruded products.

#### ■ C-12 Rails

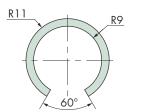


Tsubaki model no.	Material grade	Color	Length m	Applicable round bar	Operating temperature range °C
PR-C12-W-3M	10-100EX	White	3	φ12	-20 to 60
PR-C12-B-3M	10-806EX	Black		ψιΖ	

Note: 1. Tsubaki model no. in boldface is a standard product. Tsubaki model no. in normal face is a made-to-order product.

2. Dimensions are nominal due to extruded products.

#### ■ C-18 Rails



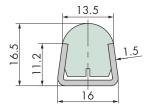
Tsubaki model no.	Material grade	Color	Length m	Applicable round bar	Operating temperature range °C
PR-C18-W-3M	10-100EX	White	3	φ18	-20 to 60

Note: 1. Standard product.

2. Dimensions is a nominal due to extruded product.

#### **D** Rails

#### D Rails

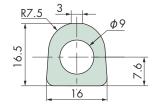


Tsubaki model no.	Material grade	Color	Material of channel	Length m	Operating temperature range °C
PR-D-W-2M	10-100EX	White	Stainless steel 2	2	-20 to 60
PR-D-B-2M	10-806EX	Black			

Note: 1. Standard products.

2. Dimensions are nominal due to extruded products.

# ■ D101HB Rails



Tsubaki model no. Material grade Color



8mm-dia. pipe (round bar) Length m | Operating temperature range °C -20 to 60

Note: 1. Made-to-order product.

PR-D101HB-W-2M 10-100EX

2. Dimensions is a nominal due to extruded product.

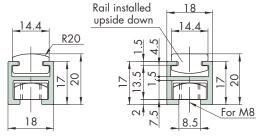
3. Pipes (round bars) with an 8 mm diameter are not included.

White

## **Extruded Rail**

#### **DR Rails**

#### ■ Set of Rail and Channel

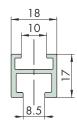


Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-DRP-W-3M	10-100EX	White	3	-20 to 60
PR-DRP-B-3M	10-806EX	Black		

Note: 1. Made-to-order products.

2. Dimensions are nominal due to extruded products.

## ■ Aluminum Channel for DR Rails

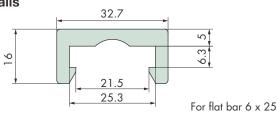


Tsubaki model no.	Material	Length m
PR-P-3M	Aluminum	3

Note: Made-to-order products.

#### **FA Rails**



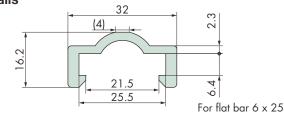


Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-FA-W-3M	10-100EX	White		
PR-FA-B-3M	10-806EX	Black	3	-20 to 60
PR-FA-PLF-3M	PLF Note: 3	White		

- Note: 1. Tsubaki model no. in boldface are standard products. Tsubaki model no. in normal face is a made-to-order product.
  - 2. Dimensions are nominal due to extruded products.
  - 3. Available with standard length per unit only.

#### **A Rails**

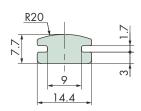
#### A Rails



Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-A-W-3M	10-100EX	White	2	-20 to 60
PR-A-B-3M	10-806EX	Black	3	-20 10 00

- Note: 1. Tsubaki model no. in boldface is a standard product. Tsubaki model no. in normal face is a made-to-order product.
  - 2. Dimensions are nominal due to extruded products.

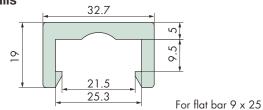
#### ■ Plastic Rails for DR



Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-DR-W-3M	10-100EX	White	2	-20 to 60
PR-DR-B-3M	10-806EX	Black	3	-20 10 00

Note: 1. Made-to-order products.
2. Dimensions are nominal due to extruded products.

#### **■ FA-2 Rails**



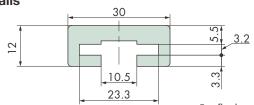
Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-FA2-W-3M	10-100EX	White	3	-20 to 60

Note: 1. Standard product.

2. Dimensions is a nominal due to extruded product.

#### **K** Rails

#### ■ K Rails



For flat bar  $3 \times 22$ 

Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-K-W-3M	10-100EX	White		
PR-K-B-3M	10-806EX	Black	3	-20 to 60
PR-K-PLF-3M	PLF Note: 3	White		

Note: 1. Standard products.

- $2. \ {\hbox{\rm Dimensions}} \ {\hbox{\rm are nominal due to extruded products}}.$
- 3. Available with standard length per unit only.

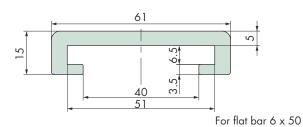
**Bearing Units** 

**Plastic Rails** 

# **Extruded Rail**

### C650 Rails

#### ■ C650 Rails



Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-C650-W-2M			2	
PR-C650-W-3M	10-100EX	White	3	
PR-C650-W-4M			4	
PR-C650-B-2M	10-806EX	Black	2	-20 to 60
PR-C650-PLF-2M			2	
PR-C650-PLF-3M	PLF Note: 3	White	3	
PR-C650-PLF-4M			4	

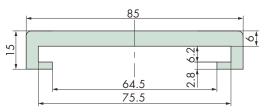
- Note: 1. Tsubaki model no. in boldface are standard products. Tsubaki model no. in normal face are made-to-order products.

  2. Dimensions are nominal due to extruded products.

  3. Available with standard length per unit only.

### C675 Rails

### ■ C675 Rails



For flat bar  $6 \times 75$ 

Ts	ubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR	R-C675-W-2M	10-100EX		2	
PR	-C675-W-4M	10-100EX		4	
PR	R-C675-PLF-2M		White	2	-20 to 60
PR	-C675-PLF-3M	PLF Note: 3		3	
PR	-C675-PLF-4M	1		4	

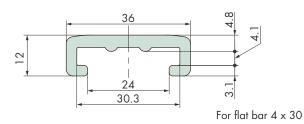
- Note: 1. Tsubaki model no. in boldface are standard products. Tsubaki model no. in normal face are made-to-order products.

  2. Dimensions are nominal due to extruded products.

  3. Available with standard length per unit only.

### **GR4301 Rails**

#### ■ GR4301 Rails



Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C
PR-GR4301-W-3M	10-100EX	White	3	-20 to 60

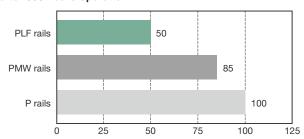
- Note: 1. Made-to-order product.
  - Dimensions is a nominal due to extruded product.

## **Standard Rail**

#### ■ PH Rails: Low Friction/Wear Resistant (PLF)

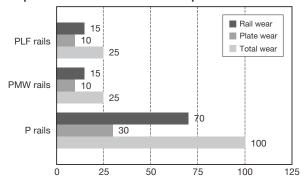
- Can reduce the coefficient of dynamic friction compared to traditional plastic rails.
  - (in-house tests) 10 40% lower than PMW rails,
    - 30 50% lower than P rails.

# Comparison of dynamic coefficient of friction after 500 hours operation



 $\bullet$  Suppresses the generation of wear debris in dry conditions.

#### Comparison of wear after 500 hours operation

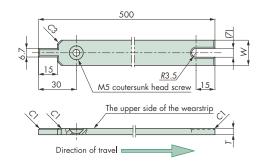


• We use materials that comply with the Food Sanitation Act (Japan's Ministry of Health Notification No. 370).

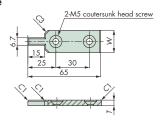
#### [Coefficient of dynamic friction and wear under in-house test conditions]

Chain: TTP826-LFB, Chain speed: 60m/min, Condition: Dry, ambient temperature (with P rails as 100) \*Live load: 10 kg (wear comparison graph)

#### Rails



#### **End plate**



End plates are used as an anti-vibration brace on the very last section of the PH rail.

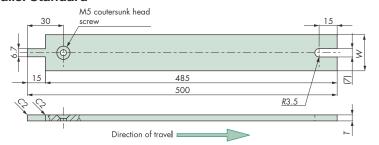
				Rail thic	ckness T		Operating
Rail width	Material	Color	3	3		5	temperature
W	grade	Color	Rail	End plate	Rail	End plate	range
			Tsubaki model no.	Tsubaki model no.	Tsubaki model no.	Tsubaki model no.	
20			PR-PH320-PLF	PR-PH320E-PLF	PR-PH520-PLF	PR-PH520E-PLF	
30	PLF	White			PR-PH530-PLF	PR-PH530E-PLF	-20 to 60
40			PR-PH340-PLF	PR-PH340E-PLF	PR-PH540-PLF	PR-PH540E-PLF	

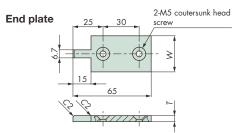
- Note: 1. Tsubaki model no. in boldface are standard products. Tsubaki model no. in normal face are made-to-order products.
  - 2. When replacing from PR rail, which is made of low friction and wear resistant PMW, a countersunk size will be M4 for a 3 mm thick rail.
  - 3. Sizes other than those shown above are also available upon request. Contact a Tsubaki representative for more information.

# **Standard Rail**

#### ■ PH Rails: Standard

Rails



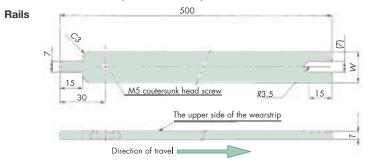


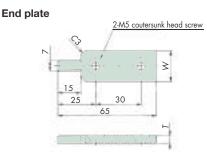
End plates are used as an anti-vibration brace on the very last section of the PH rail.

							On the v	ery idsi secilori or ine r	TITUII.
					Rail thi	ckness T			Operating
Rail width	Material	Color		3		5		6	temperature
W	grade	Color	Rail	End plate	Rail	End plate	Rail	End plate	range °C
			Tsubaki model no.	1					
10	10-100	White			PR-PH510-W	PR-PH510E-W			
10	10-301	Green			PR-PH510-G	PR-PH510E-G			
11	10-100	White					PR-PH611-W	PR-PH611E-W	
	10-301	Green					PR-PH611-G	PR-PH611E-G	
12	10-100	White			PR-PH512-W	PR-PH512E-W			
12	10-301	Green			PR-PH512-G	PR-PH512E-G			
14	10-100	White					PR-PH614-W	PR-PH614E-W	
14	10-301	Green					PR-PH614-G	PR-PH614E-G	
15	10-100	White			PR-PH515-W	PR-PH515E-W	PR-PH615-W	PR-PH615E-W	
13	10-301	Green			PR-PH515-G	PR-PH515E-G	PR-PH615-G	PR-PH615E-G	
16	10-100	White					PR-PH616-W	PR-PH616E-W	
10	10-301	Green					PR-PH616-G	PR-PH616E-G	
19	10-100	White					PR-PH619-W	PR-PH619E-W	
17	10-301	Green					PR-PH619-G	PR-PH619E-G	
20	10-100	White	PR-PH320-W	PR-PH320E-W	PR-PH520-W	PR-PH520E-W	PR-PH620-W	PR-PH620E-W	-20 to 60
20	10-301	Green	PR-PH320-G	PR-PH320E-G	PR-PH520-G	PR-PH520E-G	PR-PH620-G	PR-PH620E-G	-20 to 60
25	10-100	White			PR-PH525-W	PR-PH525E-W		PR-PH625E-W	
23	10-301	Green			PR-PH525-G	PR-PH525E-G	PR-PH625-G	PR-PH625E-G	
30	10-100	White			PR-PH530-W	PR-PH530E-W	PR-PH630-W	PR-PH630E-W	
30	10-301	Green			PR-PH530-G	PR-PH530E-G	PR-PH630-G	PR-PH630E-G	
35	10-100	White	PR-PH335-W	PR-PH335E-W	PR-PH535-W	PR-PH535E-W	PR-PH635-W	PR-PH635E-W	
33	10-301	Green	PR-PH335-G	PR-PH335E-G	PR-PH535-G	PR-PH535E-G	PR-PH635-G	PR-PH635E-G	
40	10-100	White	PR-PH340-W	PR-PH340E-W	PR-PH540-W	PR-PH540E-W	PR-PH640-W	PR-PH640E-W	
40	10-301	Green	PR-PH340-G	PR-PH340E-G	PR-PH540-G	PR-PH540E-G	PR-PH640-G	PR-PH640E-G	
50	10-100	White			PR-PH550-W	PR-PH550E-W	PR-PH650-W	PR-PH650E-W	
30	10-301	Green			PR-PH550-G	PR-PH550E-G	PR-PH650-G	PR-PH650E-G	
55	10-100	White			PR-PH555-W	PR-PH555E-W			
33	10-301	Green			PR-PH555-G	PR-PH555E-G			
75	10-100	White			PR-PH575-W	PR-PH575E-W			
/ 3	10-301	Green			PR-PH575-G	PR-PH575E-G			

Note: 1. Tsubaki model no. in boldface are standard products. Tsubaki model no. in normal face are made-to-order products.

#### ■ PR and PRE Rails (PMW and M)





End plates are used as an anti-vibration brace on the very last section of the PR rail.

			Rail thic	ckness T			
Rail width W	Material	Color	5		Operating temperature range	Screw for	
	grade	Color	Rail	End plate	i s .c	countersunk section	
			Tsubaki model no.	Tsubaki model no.			
20	PMW	White	PR520-PMW	PRE520-PMW	-20 to 60	M5 flathead screw	
20	M Note: 3	Blue	PR520-M	PRE520-M	-20 to 80	- MS flatheda screw	

Note: 1. Made-to-order products.

- 2. Material grade: M is designed to be used only for dry condition.
- 3. PH rail which is made of PMW grade has a notch on the convex portion to differentiate it from PH rail made of other material grade.
- 4. A countersunk size of M4 is required for a 3 mm thick rail.

Isobaki model no. In boliadae are standard products.
 Sizes other than those shown above are also available upon request. Contact a Tsubaki representative for more information.

# **Standard Rail**

#### ■ Flat Rails



Rail width	Material	Color		Rail th	ickness T		Operating temperature
W	grade	Color	3	4	5	6	range °C
15	10-100	White	PR-FR3-15-W-50M	PR-FR4-15-W-40M	PR-FR5-15-W-30M	PR-FR6-15-W-25M	
13	10-301	Green	PR-FR3-15-G-50M	PR-FR4-15-G-40M	PR-FR5-15-G-30M	PR-FR6-15-G-25M	
20	10-100	White	PR-FR3-20-W-50M		PR-FR5-20-W-30M	PR-FR6-20-W-25M	
20	10-301	Green	PR-FR3-20-G-50M		PR-FR5-20-G-30M	PR-FR6-20-G-25M	
25	10-100	White	PR-FR3-25-W-50M	PR-FR4-25-W-40M	PR-FR5-25-W-30M	PR-FR6-25-W-25M	
23	10-301	Green	PR-FR3-25-G-50M	PR-FR4-25-G-40M	PR-FR5-25-G-30M	PR-FR6-25-G-25M	
30	10-100	White	PR-FR3-30-W-50M	PR-FR4-30-W-40M	PR-FR5-30-W-30M	PR-FR6-30-W-25M	
30	10-301	Green	PR-FR3-30-G-50M	PR-FR4-30-G-40M	PR-FR5-30-G-30M	PR-FR6-30-G-25M	
35	10-100	White	PR-FR3-35-W-50M	PR-FR4-35-W-40M	PR-FR5-35-W-30M	PR-FR6-35-W-25M	
33	10-301	Green	PR-FR3-35-G-50M	PR-FR4-35-G-40M	PR-FR5-35-G-30M	PR-FR6-35-G-25M	
40	10-100	White	PR-FR3-40-W-50M	PR-FR4-40-W-40M	PR-FR5-40-W-30M	PR-FR6-40-W-25M	-20 to 60
40	10-301	Green	PR-FR3-40-G-50M	PR-FR4-40-G-40M	PR-FR5-40-G-30M	PR-FR6-40-G-25M	
45	10-100	White	PR-FR3-45-W-50M		PR-FR5-45-W-30M	PR-FR6-45-W-25M	
43	10-301	Green	PR-FR3-45-G-50M		PR-FR5-45-G-30M	PR-FR6-45-G-25M	
50	10-100	White	PR-FR3-50-W-50M	PR-FR4-50-W-40M	PR-FR5-50-W-30M	PR-FR6-50-W-25M	
30	10-301	Green	PR-FR3-50-G-50M	PR-FR4-50-G-40M	PR-FR5-50-G-30M	PR-FR6-50-G-25M	
55	10-100	White	PR-FR3-55-W-50M		PR-FR5-55-W-30M		
33	10-301	Green	PR-FR3-55-G-50M		PR-FR5-55-G-30M		
60	10-100	White	PR-FR3-60-W-50M		PR-FR5-60-W-30M	PR-FR6-60-W-25M	
OU	10-301	Green	PR-FR3-60-G-50M		PR-FR5-60-G-30M	PR-FR6-60-G-25M	]
C	oil length m		50	40	30	25	

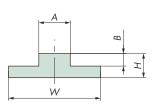
Note: 1. Tsubaki model no. in boldface are standard products. Tsubaki model no. in normal face are made-to-order products.

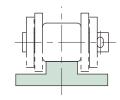
<sup>2.</sup> Sizes other than those shown above are also available upon request. Contact a Tsubaki representative for more information.

# Wearstrip

# **Wearstrip for RS Roller Chains**

#### **■ SR Rails**



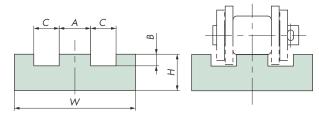


Diantia nail tura	Tsubaki model no.	Applicable chain type		Dime	nsions		Material	Color	Length	Operating temperature	
Plastic rail type Tsubaki model no.		Applicable chain type	W	Н	Α	В	grade	Color	m	range °C	
SR-1	PR-SR1-B-2M	RS40 / RF2040S	25		6.6	2.5					
SR-140	PR-SR140-B-2M	RS40 / RF2040S	40		0.0	2.3					
SR-2	PR-SR2-B-2M	RS50 / RF2050S	32	0	8.0	3.5	10-801	Black	2	-20 to 60	
SR-3	PR-SR3-B-2M	RS60 / RF2060S	32		11.0	3.8					
SR-4	PR-SR4-B-2M	RS80 / RF2080S	38	10	13.0	5.2					

Note: 1. Made-to-order products.

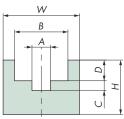
2. PLF can also be manufactured. Contact a Tsubaki representative for more information.

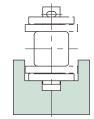
#### **■ SSR Rails**



Plastic rail type	Tsubaki model no.	Applicable chain type		D	mensio	ns		Material	Color	Length	Operating temperature
riastic rati type	isubaki model no.	Applicable chain type	W	Н	Α	В	С	grade	Color	m	range °C
SSR-1	PR-SSR1-B-2M	RS40 / RF2040S	25	8	6.6	2.0	4.7				
SSR-2	PR-SSR2-B-2M	RS50 / RF2050S	32	10	8.0	3.0	6.0	10-801	Black	2	-20 to 60
SSR-3	PR-SSR3-B-2M	RS60 / RF2060S	38	15	11.0	3.5	8.4	10-601	DIGCK		-20 10 00
SSR-4	PR-SSR4-B-2M	RS80 / RF2080S	50	15	13.0	4.8	10.5				

### ■ Straight Rails – Type A (Solid)





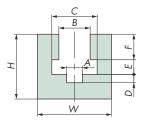
Tsubaki model no.	A a a li a alala ala aia tana			Dime	nsions			Material	Color	1	Operating temperature
isubaki model no.	Applicable chain type	Н	W	Α	В	С	D	grade	Color	Length m	range °C
PR-A2040-W-2M	RS40 / RF2040S	15	25	4.5	12.8	4.0	4.5	10-100	White		
PR-A2040-G-2M	K340 / KF20403	13	23	4.5	12.0	4.0	4.5	10-301	Green		
PR-AJIS50-W-2M	RS50 / RF2050S	15	25	5.6	15.7	4.0	5.5	10-100	White		
PR-AJIS50-G-2M	K550 / KF20505	15	25	3.6	15./	4.0	5.5	10-301	Green		
PR-AJIS60-W-2M	DC40	20	30	6.5	18.5	4.0	6.3	10-100	White		
PR-AJIS60-G-2M	RS60	20	30	0.5	18.5	4.0	0.3	10-301	Green	2	-20 to 60
PR-A2060-W-2M	RF2060S	20	30	6.5	18.5	4.0	0 7.9	10-100	White		-20 10 00
PR-A2060-G-2M	KF20003	20	30	0.5	18.5	4.0	7.9	10-301	Green		
PR-AJIS80-W-2M	DCOO	25	35	8.5	24.5	A E	7.9	10-100	White		
PR-AJIS80-G-2M	- RS80	25	35	8.5	24.5	4.5	7.9	10-301	Green		
PR-A2080-W-2M	DECOOC	25	1 0.5	0.5	0.4.5	4.5	0.5	10-100	White	1	
PR-A2080-G-2M	- RF2080S	25	35	8.5	24.5	4.5	9.5	10-301	Green	1	

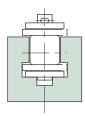
Note: 1. Made-to-order products.
2. PLF can also be manufactured. Contact a Tsubaki representative for more information.

# Wearstrip

## **Wearstrip for RS Roller Chains**

### ■ Straight Rails—Type B (Split)



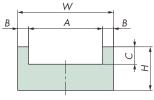


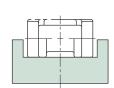
Tsubaki model no.	Applicable chain type				Dime	nsions				Material	Color	Length	Operating temperature										
isubaki model no.	Applicable chain type	Н	W	Α	В	С	D	Е	F	grade	Color	m	range °C										
PR-B2040-W-2M	RS40 / RF2040S	25	30	4.5	9.0	12.8	4.0	4.5	5.8	10-100	White												
PR-B2040-G-2M	1 K340 / KI 20403	25	30	4.5	7.0	12.0	4.0	4.5	3.6	10-301	Green												
PR-B2050-W-2M	RS50 / RF2050S	25	30	5.6	11.1	15.7	4.0	5.5	7.2	10-100	White												
PR-B2050-G-2M	K330 / KI 20303	25	30	3.0	1 1 . 1	13.7	4.0	3.5	/ .2	10-301	Green												
PR-BJIS60-W-2M	RS60	30	35	6.5	13.0	18.5	4.0	6.3	10.4	10-100	White												
PR-BJIS60-G-2M	K300	30	33	0.5	13.0	10.5	4.0	0.5	10.4	10-301	Green	2	-20 to 60										
PR-B2060-W-2M	RF2060S	30	35	6.5	13.0	18.5	4.0	7.9	10.4	10-100	White		-20 10 00										
PR-B2060-G-2M	KF20003	30	33	0.5	13.0	10.5	4.0	7.9	10.4	10-301	Green												
PR-BJIS80-W-2M	DCOO	DCOO	DCOO	DCOO	0000	DCOO	DCOO	DCOO	RS80	DCOU	DCOO	2.5	40	8.5	16.9	24.5	4.5	7.9	13.8	10-100	White		
PR-BJIS80-G-2M	- K30U	35	40	0.5	10.9	24.5	4.5	7.9	13.0	10-301	Green												
PR-B2080-W-2M	RF2080S	35	40	8.5	16.9	24.5	4.5	9.5	13.8	10-100	White												
PR-B2080-G-2M	KFZU0U3	33	40	0.5	10.9	24.5	4.5	9.5	13.0	10-301	Green												

Note: Made-to-order products.

# **Wearstrip for Plastic Block Chains**

#### ■ Plastic Rails for RSP and RSP80



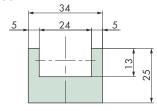


				Dimensio							
Tsubaki model no.	Applicable chain type		L	imensio	ns		Material	Color	Length	Operating temperature	
isobaki model no.	, ipplicable chair type	W	Н	Α	В	C	grade Note 2	COIOI	m	range °C	
PR-PO6-W-2M	RSP35	27	10	17	5	1	10-100	White			
PR-PO6-G-2M	KSFSS	2/	10	1/		4	10-301	Green			
PR-PO8-W-2M	RSP40	33	15	23	5	5	10-100	White			
PR-PO8-G-2M	- K5P4U	33	15	23			10-301	Green			
PR-PO10-W-2M	RSP50	36	20	26	5	7	10-100	White	2	-20 to 60	
PR-PO10-G-2M	KSFSU	30	20		)	′	10-301	Green	2	-20 10 00	
PR-PO12-W-2M	DSD4O TCIL/DSD4O	44	20	34	5	8	10-100	White			
PR-PO12-G-2M	RSP40-T-CU/RSP60 RSP80	44	20	34	)	0	10-301	Green			
PR-RSP80-W-2M		52	20	43	5	8	10-100	White			
PR-RSP80-G-2M	KOLOO	53	20	43	3	°	10-301	Green			

- Note: 1.Tsubaki model no. in boldface are standard products. Tsubaki model no. in normal face are made-to-order products.

  2. Sizes other than those shown above are also available upon request. Contact a Tsubaki representative for more information.
  - 3. PLF can also be manufactured. Contact a Tsubaki representative for more information.

#### ■ Plastic Rails for RSP50-SL350





Tsubaki model no.	Applicable chain type	Material grade Note: 4	Color	Length m	Operating temperature range °C
PR-RSP50-SL350-W-2M	RSP50-SL350	10-100	White	2	-20 to 60
PR-RSP50-SL350-G-2M	K3F30-3L330	10-301	Green		-20 10 00

- Note: 1. Made-to-order products.
  - 2. Sizes other than those shown above are also available upon request. Contact a Tsubaki representative for more information.
  - 3. Plastic rail for plastic block chain [PR-PO10-W(G)-2M] can be used for single strand chains.
  - 4. PLF can also be manufactured. Contact a Tsubaki representative for more information.

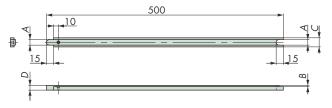
# Wearstrip

**Plastic Rails** 

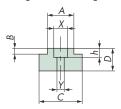
# Wearstrip for Plastic Roller Table (ST and RT)

#### ■ For 1 Strand of Plastic Roller Table

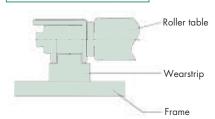
#### PR-ST(RT) rails



Mounting screw hole diagram



#### Installation examples

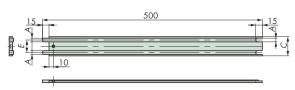


Tsubaki model no.	Applicable		Dime	nsions		Mounting	X:Depth h	V	Material	Color	Operating temperature	
isubaki iliodei ilo.	chain type			screws	ews A.Depin II		grade	Color	range °C			
PR-ST300-P	ST300	4.0	2.7	9.5		M1.6 pan-	φ3.2×3	φ1.8				
PR-RT300-P	RT300	4.0	1.6	9.5		head screw	ψ3.2x3	ψ1.0				
PR-ST400-P	ST400	7.0	3.1	12.0		M2 pan-	φ4.0×4	φ2.2				
PR-RT400-P	RT400	7.0	1.7	12.0	10.0	head screw	ψ4.0x4	Ψ2.2	P	White	-20 to 60	
PR-ST500-P	ST500	8.5	3.5	15.0								
PR-RT500-P	RT500	0.5	2.0	13.0		M3 pan- head screw	φ6.0×4	φ3.2				
PR-RT600-P	RT600	11.7	2.6	19.0		neda serew						

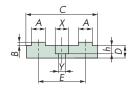
Note: 1. Made-to-order products.

#### **■** For 2 Strands of Plastic Roller Tables

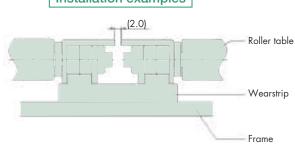
#### PR-ST-2 rails



Mounting screw hole diagram



# Installation examples



Tsubaki model no.	Applicable		Di	imensio	ns		Mounting	X:Depth h	V	Material	Color	Operating temperature
isobaki illodel ilo.	chain type	Α	В	С	D	Е	screws	A.Depili II	,	grade	Color	range °C
PR-ST300-P-2	ST300	4.0	2.7	26.0		16.5						
PR-ST400-P-2	ST400	7.0	3.1	36.5	10	24.5	M4 pan- head screw	φ8×5	φ4.2	Р	White	-20 to 60
PR-ST500-P-2	ST500	8.5	3.5	43.5		28.5	noda scrow					

<sup>2.</sup> Shape, material or color other than shown above may be available. Contact a Tsubaki representative for more information.

<sup>2.</sup> Shape, material or color other than shown above may be available. Contact a Tsubaki representative for more information.

Bearing Units

# **Plastic Rails**

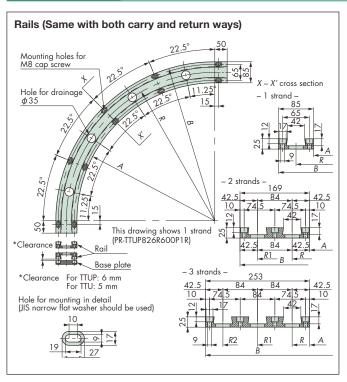
## **Finished Rail**

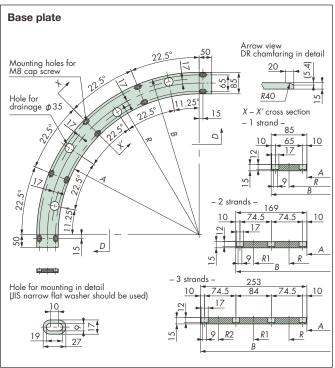
#### **Curved Plastic Rail**

#### **Curved Plastic Rails for TTUP826**

Applicable Chain

TTUP826, TTUPH826, TTUP826P, TTU826-N (Cannot be used with TTUP-M and TTUP-LLPC)





Material grade	Color	Operating temperature range °C
P Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	Tsubaki model no. return-way/base plate	R Note: 2	R1 Note: 2	R2 Note: 2	Α	В
PR-TTUP826R600P1S	PR-TTUP826R600P1R	PR-TTUP826R600P1B	R600	_	-	R557.5	R642.5
PR-TTUP826R700P1S	PR-TTUP826R700P1R	PR-TTUP826R700P1B	R700	_	-	R657.5	R742.5
PR-TTUP826R800P1S	PR-TTUP826R800P1R	PR-TTUP826R800P1B	R800	_	_	R757.5	R842.5
PR-TTUP826R900P1S	PR-TTUP826R900P1R	PR-TTUP826R900P1B	R900	_	_	R857.5	R942.5
PR-TTUP826R1000P1S	PR-TTUP826R1000P1R	PR-TTUP826R1000P1B	R1000	_	_	R957.5	R1042.5
PR-TTUP826R600P2S	PR-TTUP826R600P2R	PR-TTUP826R600P2B	R600	R684	-	R557.5	R726.5
PR-TTUP826R700P2S	PR-TTUP826R700P2R	PR-TTUP826R700P2B	R700	R784	-	R657.5	R826.5
PR-TTUP826R800P2S	PR-TTUP826R800P2R	PR-TTUP826R800P2B	R800	R884	-	R757.5	R926.5
PR-TTUP826R900P2S	PR-TTUP826R900P2R	PR-TTUP826R900P2B	R900	R984	-	R857.5	R1026.5
PR-TTUP826R1000P2S	PR-TTUP826R1000P2R	PR-TTUP826R1000P2B	R1000	R1084	-	R957.5	R1126.5
PR-TTUP826R600P3S	PR-TTUP826R600P3R	PR-TTUP826R600P3B	R600	R684	R768	R557.5	R810.5
PR-TTUP826R700P3S	PR-TTUP826R700P3R	PR-TTUP826R700P3B	R700	R784	R868	R657.5	R910.5
PR-TTUP826R800P3S	PR-TTUP826R800P3R	PR-TTUP826R800P3B	R800	R884	R968	R757.5	R1010.5
PR-TTUP826R900P3S	PR-TTUP826R900P3R	PR-TTUP826R900P3B	R900	R984	R1068	R857.5	R1110.5
PR-TTUP826R1000P3S	PR-TTUP826R1000P3R	PR-TTUP826R1000P3B	R1000	R1084	R1168	R957.5	R1210.5
	set  PR-TTUP826R600P1S  PR-TTUP826R700P1S  PR-TTUP826R800P1S  PR-TTUP826R900P1S  PR-TTUP826R1000P1S  PR-TTUP826R600P2S  PR-TTUP826R600P2S  PR-TTUP826R800P2S  PR-TTUP826R800P2S  PR-TTUP826R1000P2S  PR-TTUP826R1000P2S  PR-TTUP826R700P3S  PR-TTUP826R800P3S  PR-TTUP826R800P3S  PR-TTUP826R900P3S	set         carry-way/return-way rail           PR-TTUP826R600P1S         PR-TTUP826R600P1R           PR-TTUP826R700P1S         PR-TTUP826R800P1R           PR-TTUP826R800P1S         PR-TTUP826R800P1R           PR-TTUP826R900P1S         PR-TTUP826R1000P1R           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R           PR-TTUP826R600P2S         PR-TTUP826R600P2R           PR-TTUP826R700P2S         PR-TTUP826R700P2R           PR-TTUP826R800P2S         PR-TTUP826R800P2R           PR-TTUP826R900P2S         PR-TTUP826R1000P2R           PR-TTUP826R1000P2S         PR-TTUP826R1000P2R           PR-TTUP826R600P3S         PR-TTUP826R700P3R           PR-TTUP826R800P3S         PR-TTUP826R800P3R           PR-TTUP826R900P3S         PR-TTUP826R900P3R           PR-TTUP826R900P3S         PR-TTUP826R900P3R	set         carry-way/return-way rail         return-way/base plate           PR-TTUP826R600P1S         PR-TTUP826R600P1R         PR-TTUP826R600P1B           PR-TTUP826R700P1S         PR-TTUP826R800P1R         PR-TTUP826R800P1B           PR-TTUP826R800P1S         PR-TTUP826R800P1R         PR-TTUP826R800P1B           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R         PR-TTUP826R1000P1B           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R         PR-TTUP826R1000P1B           PR-TTUP826R600P2S         PR-TTUP826R600P2R         PR-TTUP826R600P2B           PR-TTUP826R800P2S         PR-TTUP826R800P2R         PR-TTUP826R800P2B           PR-TTUP826R900P2S         PR-TTUP826R900P2R         PR-TTUP826R900P2B           PR-TTUP826R1000P2S         PR-TTUP826R1000P2R         PR-TTUP826R1000P2B           PR-TTUP826R1000P2S         PR-TTUP826R600P3R         PR-TTUP826R600P3B           PR-TTUP826R800P3S         PR-TTUP826R700P3R         PR-TTUP826R800P3B           PR-TTUP826R800P3S         PR-TTUP826R800P3R         PR-TTUP826R900P3B           PR-TTUP826R900P3S         PR-TTUP826R900P3R         PR-TTUP826R900P3B	set         carry-way/return-way rail         return-way/base plate           PR-TTUP826R600P1S         PR-TTUP826R600P1R         PR-TTUP826R600P1B         R600           PR-TTUP826R700P1S         PR-TTUP826R700P1R         PR-TTUP826R800P1B         R700           PR-TTUP826R800P1S         PR-TTUP826R800P1R         PR-TTUP826R800P1B         R800           PR-TTUP826R900P1S         PR-TTUP826R900P1R         PR-TTUP826R900P1B         R900           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R         PR-TTUP826R1000P1B         R1000           PR-TTUP826R600P2S         PR-TTUP826R600P2R         PR-TTUP826R600P2B         R600           PR-TTUP826R800P2S         PR-TTUP826R800P2R         PR-TTUP826R800P2B         R800           PR-TTUP826R900P2S         PR-TTUP826R900P2R         PR-TTUP826R900P2B         R900           PR-TTUP826R1000P2S         PR-TTUP826R1000P2R         PR-TTUP826R1000P2B         R1000           PR-TTUP826R600P3S         PR-TTUP826R600P3R         PR-TTUP826R600P3B         R600           PR-TTUP826R800P3S         PR-TTUP826R800P3R         PR-TTUP826R800P3B         R800           PR-TTUP826R900P3S         PR-TTUP826R800P3R         PR-TTUP826R900P3B         R900           PR-TTUP826R900P3S         PR-TTUP826R800P3R         PR-TTUP826R900P3B         R900	set         carry-way/return-way rail         return-way/base plate         R         RT           PR-TTUP826R600P1S         PR-TTUP826R600P1R         PR-TTUP826R600P1B         R600         -           PR-TTUP826R700P1S         PR-TTUP826R700P1R         PR-TTUP826R800P1B         R700         -           PR-TTUP826R800P1S         PR-TTUP826R800P1R         PR-TTUP826R800P1B         R800         -           PR-TTUP826R900P1S         PR-TTUP826R900P1R         PR-TTUP826R900P1B         R900         -           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R         PR-TTUP826R1000P1B         R1000         -           PR-TTUP826R600P2S         PR-TTUP826R600P2R         PR-TTUP826R600P2B         R600         R684           PR-TTUP826R800P2S         PR-TTUP826R800P2R         PR-TTUP826R800P2B         R800         R884           PR-TTUP826R900P2S         PR-TTUP826R900P2R         PR-TTUP826R900P2B         R900         R984           PR-TTUP826R1000P2S         PR-TTUP826R1000P2R         PR-TTUP826R900P2B         R1000         R1084           PR-TTUP826R600P3S         PR-TTUP826R700P3R         PR-TTUP826R700P3B         R600         R684           PR-TTUP826R800P3S         PR-TTUP826R800P3R         PR-TTUP826R800P3B         R800         R884           PR-TTUP826R900P3S <td>set         carry-way/return-way rail         return-way/base plate         R1         R2           PR-TTUP826R600P1S         PR-TTUP826R600P1R         PR-TTUP826R600P1B         R600         —           PR-TTUP826R700P1S         PR-TTUP826R700P1R         PR-TTUP826R700P1B         R700         —           PR-TTUP826R800P1S         PR-TTUP826R800P1R         PR-TTUP826R800P1B         R800         —           PR-TTUP826R900P1S         PR-TTUP826R900P1R         PR-TTUP826R900P1B         R900         —           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R         PR-TTUP826R1000P1B         R1000         —           PR-TTUP826R600P2S         PR-TTUP826R600P2R         PR-TTUP826R600P2B         R600         R684         —           PR-TTUP826R800P2S         PR-TTUP826R800P2R         PR-TTUP826R800P2B         R800         R884         —           PR-TTUP826R900P2S         PR-TTUP826R900P2R         PR-TTUP826R900P2B         R900         R984         —           PR-TTUP826R1000P2S         PR-TTUP826R1000P2R         PR-TTUP826R1000P2B         R1000         R1084         —           PR-TTUP826R600P3S         PR-TTUP826R600P3R         PR-TTUP826R700P3B         R600         R684         R768           PR-TTUP826R800P3S         PR-TTUP826R800P3R         PR-TTUP826R800P3B<!--</td--><td>set         carry-way/return-way rail         return-way/base plate         R1         R2         A           PR-TTUP826R600P1S         PR-TTUP826R600P1R         PR-TTUP826R600P1B         R600         —         R557.5           PR-TTUP826R700P1S         PR-TTUP826R700P1R         PR-TTUP826R800P1B         R700         —         R657.5           PR-TTUP826R800P1S         PR-TTUP826R800P1R         PR-TTUP826R800P1B         R800         —         —         R757.5           PR-TTUP826R900P1S         PR-TTUP826R900P1R         PR-TTUP826R900P1B         R900         —         —         R857.5           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R         PR-TTUP826R1000P1B         R1000         —         —         R957.5           PR-TTUP826R1000P1S         PR-TTUP826R1000P2R         PR-TTUP826R600P2B         R600         R684         —         R557.5           PR-TTUP826R600P2S         PR-TTUP826R700P2R         PR-TTUP826R700P2B         R700         R784         —         R657.5           PR-TTUP826R900P2S         PR-TTUP826R900P2R         PR-TTUP826R900P2B         R900         R984         —         R857.5           PR-TTUP826R00P3S         PR-TTUP826R00P3R         PR-TTUP826R700P3B         R600         R684         R768         R557.5</td></td>	set         carry-way/return-way rail         return-way/base plate         R1         R2           PR-TTUP826R600P1S         PR-TTUP826R600P1R         PR-TTUP826R600P1B         R600         —           PR-TTUP826R700P1S         PR-TTUP826R700P1R         PR-TTUP826R700P1B         R700         —           PR-TTUP826R800P1S         PR-TTUP826R800P1R         PR-TTUP826R800P1B         R800         —           PR-TTUP826R900P1S         PR-TTUP826R900P1R         PR-TTUP826R900P1B         R900         —           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R         PR-TTUP826R1000P1B         R1000         —           PR-TTUP826R600P2S         PR-TTUP826R600P2R         PR-TTUP826R600P2B         R600         R684         —           PR-TTUP826R800P2S         PR-TTUP826R800P2R         PR-TTUP826R800P2B         R800         R884         —           PR-TTUP826R900P2S         PR-TTUP826R900P2R         PR-TTUP826R900P2B         R900         R984         —           PR-TTUP826R1000P2S         PR-TTUP826R1000P2R         PR-TTUP826R1000P2B         R1000         R1084         —           PR-TTUP826R600P3S         PR-TTUP826R600P3R         PR-TTUP826R700P3B         R600         R684         R768           PR-TTUP826R800P3S         PR-TTUP826R800P3R         PR-TTUP826R800P3B </td <td>set         carry-way/return-way rail         return-way/base plate         R1         R2         A           PR-TTUP826R600P1S         PR-TTUP826R600P1R         PR-TTUP826R600P1B         R600         —         R557.5           PR-TTUP826R700P1S         PR-TTUP826R700P1R         PR-TTUP826R800P1B         R700         —         R657.5           PR-TTUP826R800P1S         PR-TTUP826R800P1R         PR-TTUP826R800P1B         R800         —         —         R757.5           PR-TTUP826R900P1S         PR-TTUP826R900P1R         PR-TTUP826R900P1B         R900         —         —         R857.5           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R         PR-TTUP826R1000P1B         R1000         —         —         R957.5           PR-TTUP826R1000P1S         PR-TTUP826R1000P2R         PR-TTUP826R600P2B         R600         R684         —         R557.5           PR-TTUP826R600P2S         PR-TTUP826R700P2R         PR-TTUP826R700P2B         R700         R784         —         R657.5           PR-TTUP826R900P2S         PR-TTUP826R900P2R         PR-TTUP826R900P2B         R900         R984         —         R857.5           PR-TTUP826R00P3S         PR-TTUP826R00P3R         PR-TTUP826R700P3B         R600         R684         R768         R557.5</td>	set         carry-way/return-way rail         return-way/base plate         R1         R2         A           PR-TTUP826R600P1S         PR-TTUP826R600P1R         PR-TTUP826R600P1B         R600         —         R557.5           PR-TTUP826R700P1S         PR-TTUP826R700P1R         PR-TTUP826R800P1B         R700         —         R657.5           PR-TTUP826R800P1S         PR-TTUP826R800P1R         PR-TTUP826R800P1B         R800         —         —         R757.5           PR-TTUP826R900P1S         PR-TTUP826R900P1R         PR-TTUP826R900P1B         R900         —         —         R857.5           PR-TTUP826R1000P1S         PR-TTUP826R1000P1R         PR-TTUP826R1000P1B         R1000         —         —         R957.5           PR-TTUP826R1000P1S         PR-TTUP826R1000P2R         PR-TTUP826R600P2B         R600         R684         —         R557.5           PR-TTUP826R600P2S         PR-TTUP826R700P2R         PR-TTUP826R700P2B         R700         R784         —         R657.5           PR-TTUP826R900P2S         PR-TTUP826R900P2R         PR-TTUP826R900P2B         R900         R984         —         R857.5           PR-TTUP826R00P3S         PR-TTUP826R00P3R         PR-TTUP826R700P3B         R600         R684         R768         R557.5

- R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
   Set: Combination of two curved plastic rails and one base plate.

- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.

  5. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

# Finished Rail

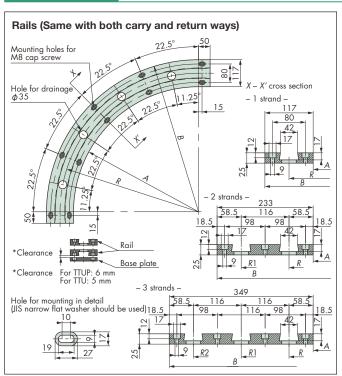
**Plastic Rails** 

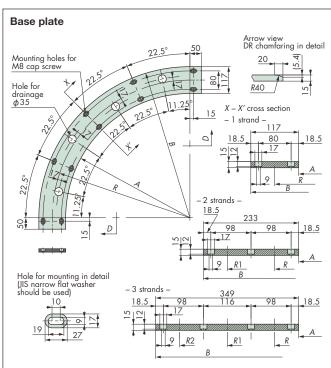
#### **Curved Plastic Rail**

#### ■ Curved Plastic Rails for TTUP1143

Applicable Chain

TTUP1143, TTUP1143P, TTU1143-N





Material grade	Color	Operating temperature range °C
P Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	Tsubaki model no. return-way/base plate	R Note: 2	R1 Note: 2	R2 Note: 2	Α	В
	PR-TTUP1143R600P1S	PR-TTUP1143R600P1R	PR-TTUP1143R600P1B	R600	-	-	R541.5	R658.5
	PR-TTUP1143R700P1S	PR-TTUP1143R700P1R	PR-TTUP1143R700P1B	R700	-	-	R641.5	R758.5
1	PR-TTUP1143R800P1S	PR-TTUP1143R800P1R	PR-TTUP1143R800P1B	R800	-	-	R741.5	R858.5
	PR-TTUP1143R900P1S	PR-TTUP1143R900P1R	PR-TTUP1143R900P1B	R900	-	_	R841.5	R958.5
	PR-TTUP1143R1000P1S	PR-TTUP1143R1000P1R	PR-TTUP1143R1000P1B	R1000	_	-	R941.5	R1058.5
	PR-TTUP1143R600P2S	PR-TTUP1143R600P2R	PR-TTUP1143R600P2B	R600	R716	-	R541.5	R774.5
	PR-TTUP1143R700P2S	PR-TTUP1143R700P2R	PR-TTUP1143R700P2B	R700	R816	-	R641.5	R874.5
2	PR-TTUP1143R800P2S	PR-TTUP1143R800P2R	PR-TTUP1143R800P2B	R800	R916	-	R741.5	R974.5
	PR-TTUP1143R900P2S	PR-TTUP1143R900P2R	PR-TTUP1143R900P2B	R900	R1016	-	R841.5	R1074.5
	PR-TTUP1143R1000P2S	PR-TTUP1143R1000P2R	PR-TTUP1143R1000P2B	R1000	R1116	-	R941.5	R1174.5
	PR-TTUP1143R600P3S	PR-TTUP1143R600P3R	PR-TTUP1143R600P3B	R600	R716	R832	R541.5	R890.5
	PR-TTUP1143R700P3S	PR-TTUP1143R700P3R	PR-TTUP1143R700P3B	R700	R816	R932	R641.5	R990.5
3	PR-TTUP1143R800P3S	PR-TTUP1143R800P3R	PR-TTUP1143R800P3B	R800	R916	R1032	R741.5	R1090.5
	PR-TTUP1143R900P3S	PR-TTUP1143R900P3R	PR-TTUP1143R900P3B	R900	R1016	R1132	R841.5	R1190.5
	PR-TTUP1143R1000P3S	PR-TTUP1143R1000P3R	PR-TTUP1143R1000P3B	R1000	R1116	R1232	R941.5	R1290.5

- 2. R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
- 3. Set: Combination of two curved plastic rails and one base plate.
- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 5. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

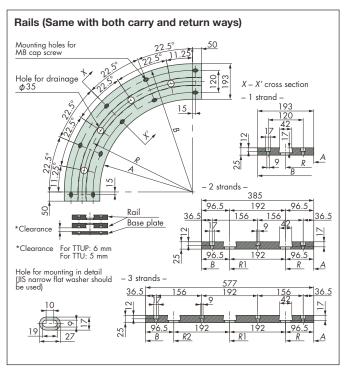
## **Finished Rail**

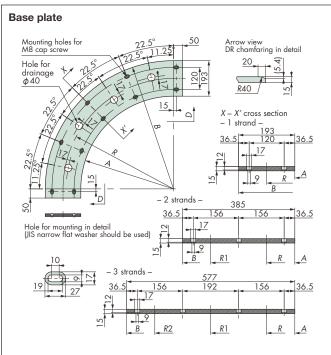
#### **Curved Plastic Rail**

#### **Curved Plastic Rails for TTUP1905**

Applicable Chain

TTUP1905, TTU1905-N





Material grade	Color	Operating temperature range °C			
P Note	White	-20 to 60			

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	Tsubaki model no. return-way/base plate	R Note: 2	R1 Note: 2	R2 Note: 2	Α	В
	PR-TTUP1905R600P1S	PR-TTUP1905R600P1R	PR-TTUP1905R600P1B	R600	_	_	R503.5	R696.5
	PR-TTUP1905R700P1S	PR-TTUP1905R700P1R	PR-TTUP1905R700P1B	R700	-	-	R603.5	R796.5
1	PR-TTUP1905R800P1S	PR-TTUP1905R800P1R	PR-TTUP1905R800P1B	R800	_	-	R703.5	R896.5
	PR-TTUP1905R900P1S	PR-TTUP1905R900P1R	PR-TTUP1905R900P1B	R900	_	-	R803.5	R996.5
	PR-TTUP1905R1000P1S	PR-TTUP1905R1000P1R	PR-TTUP1905R1000P1B	R1000	-	-	R903.5	R1096.5
	PR-TTUP1905R600P2S	PR-TTUP1905R600P2R	PR-TTUP1905R600P2B	R600	R792	-	R503.5	R888.5
	PR-TTUP1905R700P2S	PR-TTUP1905R700P2R	PR-TTUP1905R700P2B	R700	R892	-	R603.5	R988.5
2	PR-TTUP1905R800P2S	PR-TTUP1905R800P2R	PR-TTUP1905R800P2B	R800	R992	-	R703.5	R1088.5
	PR-TTUP1905R900P2S	PR-TTUP1905R900P2R	PR-TTUP1905R900P2B	R900	R1092	-	R803.5	R1188.5
	PR-TTUP1905R1000P2S	PR-TTUP1905R1000P2R	PR-TTUP1905R1000P2B	R1000	R1192	-	R903.5	R1288.5
	PR-TTUP1905R600P3S	PR-TTUP1905R600P3R	PR-TTUP1905R600P3B	R600	R792	R984	R503.5	R1080.5
	PR-TTUP1905R700P3S	PR-TTUP1905R700P3R	PR-TTUP1905R700P3B	R700	R892	R1084	R603.5	R1180.5
3	PR-TTUP1905R800P3S	PR-TTUP1905R800P3R	PR-TTUP1905R800P3B	R800	R992	R1184	R703.5	R1230.5
	PR-TTUP1905R900P3S	PR-TTUP1905R900P3R	PR-TTUP1905R900P3B	R900	R1092	R1284	R803.5	R1380.5
	PR-TTUP1905R1000P3S	PR-TTUP1905R1000P3R	PR-TTUP1905R1000P3B	R1000	R1192	R1384	R903.5	R1480.5

- 2. R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
- 3. Set: Combination of two curved plastic rails and one base plate.
- Combination of two curved plastic rails and one base plate.
   Curved plastic rail is delivered with divided units by an angle of 30° or 45°, depending on its shape.
   Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 6. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above. 7. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

# **Finished Rail**

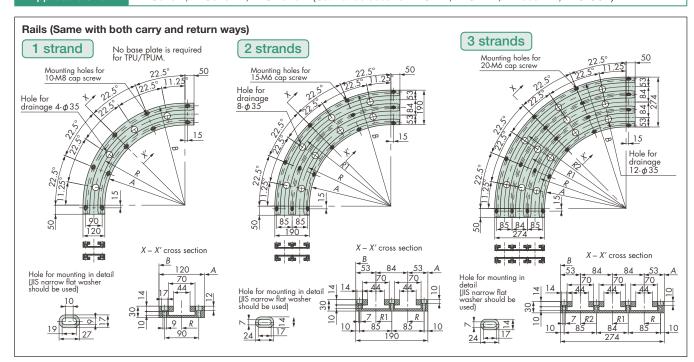
**Plastic Rails** 

#### **Curved Plastic Rail**

#### ■ Curved Plastic Rails for TPU826

Applicable Chain

TPU826-T, TPU826P-T, TPUM826-T (Cannot be used for TPU-LH, TPUT-LH, TP-880TAB, TPU-USR)



### \* No base plate is required for TPU/TPUM. Use the same rail for both carry-way and return-way.

Material grade	Color	Operating temperature range °C
p Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	R Note: 2	R1 Note: 2	R2 Note: 2	Α	В
	PR-TPU826R500P1S	PR-TPU826R500P1R	R500	_	-	R440	R560
	PR-TPU826R600P1S	PR-TPU826R600P1R	R600	-	-	R540	R660
, [	PR-TPU826R700P1S	PR-TPU826R700P1R	R700	_	_	R640	R760
'	PR-TPU826R800P1S	PR-TPU826R800P1R	R800	_	_	R740	R860
	PR-TPU826R900P1S	PR-TPU826R900P1R	R900	_	_	R840	R960
	PR-TPU826R1000P1S	PR-TPU826R1000P1R	R1000	_	_	R940	R1060
	PR-TPU826R500P2S	PR-TPU826R500P2R	R500	R584	-	R447	R637
	PR-TPU826R600P2S	PR-TPU826R600P2R	R600	R684	_	R547	R737
2	PR-TPU826R700P2S	PR-TPU826R700P2R	R700	R784	_	R647	R837
2	PR-TPU826R800P2S	PR-TPU826R800P2R	R800	R884	-	R747	R937
	PR-TPU826R900P2S	PR-TPU826R900P2R	R900	R984	_	R847	R1037
	PR-TPU826R1000P2S	PR-TPU826R1000P2R	R1000	R1084	_	R947	R1137
	PR-TPU826R500P3S	PR-TPU826R500P3R	R500	R584	R668	R447	R721
	PR-TPU826R600P3S	PR-TPU826R600P3R	R600	R684	R768	R547	R821
3	PR-TPU826R700P3S	PR-TPU826R700P3R	R700	R784	R868	R647	R921
3	PR-TPU826R800P3S	PR-TPU826R800P3R	R800	R884	R968	R747	R1021
	PR-TPU826R900P3S	PR-TPU826R900P3R	R900	R984	R1068	R847	R1121
	PR-TPU826R1000P3S	PR-TPU826R1000P3R	R1000	R1084	R1168	R947	R1221

- 2. R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
- 3. Set: Combination of two rails.
- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 5. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

**Bearing Units** 

# **Plastic Rails**

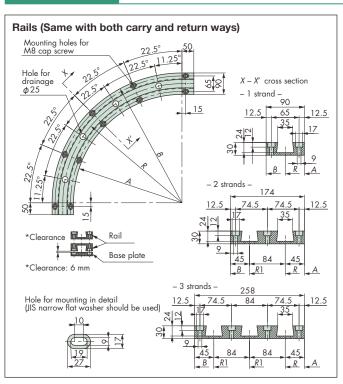
### **Finished Rail**

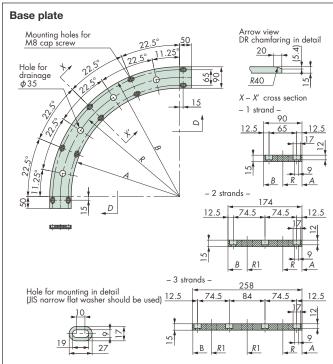
#### **Curved Plastic Rail**

#### Curved Plastic Rails for TNU826

**Applicable Chain** 

**TNU826** 





Material grade	Color	Operating temperature range °C
P Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	Tsubaki model no. return-way/base plate	R Note: 2	R1 Note: 2	R2 Note: 2	Α	В
	PR-TNU826R500P1S	PR-TNU826R500P1R	PR-TNU826R500P1B	R500	_	-	R455	R545
	PR-TNU826R600P1S	PR-TNU826R600P1R	PR-TNU826R600P1B	R600	_	-	R555	R645
,	PR-TNU826R700P1S	PR-TNU826R700P1R	PR-TNU826R700P1B	R700	_	-	R655	R745
'	PR-TNU826R800P1S	PR-TNU826R800P1R	PR-TNU826R800P1B	R800	_	-	R755	R845
	PR-TNU826R900P1S	PR-TNU826R900P1R	PR-TNU826R900P1B	R900	_	-	R855	R945
	PR-TNU826R1000P1S	PR-TNU826R1000P1R	PR-TNU826R1000P1B	R1000	_	-	R955	R1045
	PR-TNU826R500P2S	PR-TNU826R500P2R	PR-TNU826R500P2B	R500	R584	-	R455	R629
	PR-TNU826R600P2S	PR-TNU826R600P2R	PR-TNU826R600P2B	R600	R684	-	R555	R729
2	PR-TNU826R700P2S	PR-TNU826R700P2R	PR-TNU826R700P2B	R700	R784	-	R655	R829
2	PR-TNU826R800P2S	PR-TNU826R800P2R	PR-TNU826R800P2B	R800	R884	-	R755	R929
	PR-TNU826R900P2S	PR-TNU826R900P2R	PR-TNU826R900P2B	R900	R984	-	R855	R1029
	PR-TNU826R1000P2S	PR-TNU826R1000P2R	PR-TNU826R1000P2B	R1000	R1084	-	R955	R1129
	PR-TNU826R500P3S	PR-TNU826R500P3R	PR-TNU826R500P3B	R500	R584	R668	R455	R713
	PR-TNU826R600P3S	PR-TNU826R600P3R	PR-TNU826R600P3B	R600	R684	R768	R555	R813
3	PR-TNU826R700P3S	PR-TNU826R700P3R	PR-TNU826R700P3B	R700	R784	R868	R655	R913
3	PR-TNU826R800P3S	PR-TNU826R800P3R	PR-TNU826R800P3B	R800	R884	R968	R755	R1013
	PR-TNU826R900P3S	PR-TNU826R900P3R	PR-TNU826R900P3B	R900	R984	R1068	R855	R1113
	PR-TNU826R1000P3S	PR-TNU826R1000P3R	PR-TNU826R1000P3B	R1000	R1084	R1168	R955	R1213

- 2. R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
- 3. Set: Combination of two curved plastic rails and one base plate.
- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 5. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

### **Finished Rail**

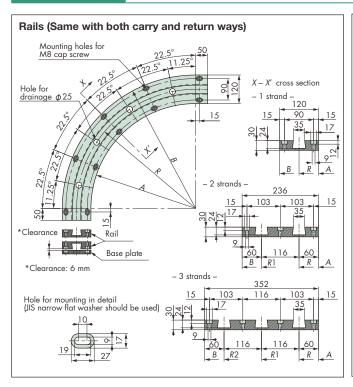
**Plastic Rails** 

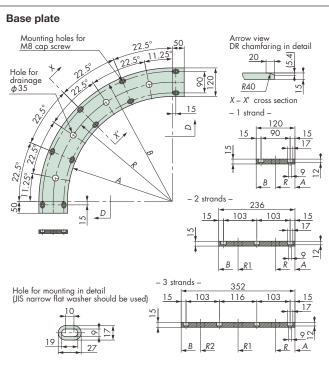
#### **Curved Pastic Rail**

#### ■ Curved Plastic Rails for TNU1143

Applicable Chain

TNU1143





Material grade	Color	Operating temperature range °C
P Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	Tsubaki model no. return-way/base plate	R Note: 2	R1 Note: 2	R2 Note: 2	Α	В
	PR-TNU1143R500P1S	PR-TNU1143R500P1R	PR-TNU1143R500P1B	R500	_	-	R440	R560
	PR-TNU1143R600P1S	PR-TNU1143R600P1R	PR-TNU1143R600P1B	R600	_	-	R540	R660
1	PR-TNU1143R700P1S	PR-TNU1143R700P1R	PR-TNU1143R700P1B	R700	_	-	R640	R760
'	PR-TNU1143R800P1S	PR-TNU1143R800P1R	PR-TNU1143R800P1B	R800	_	-	R740	R860
	PR-TNU1143R900P1S	PR-TNU1143R900P1R	PR-TNU1143R900P1B	R900	_	-	R840	R960
	PR-TNU1143R1000P1S	PR-TNU1143R1000P1R	PR-TNU1143R1000P1B	R1000	_	-	R940	R1060
	PR-TNU1143R500P2S	PR-TNU1143R500P2R	PR-TNU1143R500P2B	R500	R616	-	R440	R676
	PR-TNU1143R600P2S	PR-TNU1143R600P2R	PR-TNU1143R600P2B	R600	R716	-	R540	R776
2	PR-TNU1143R700P2S	PR-TNU1143R700P2R	PR-TNU1143R700P2B	R700	R816	-	R640	R876
2	PR-TNU1143R800P2S	PR-TNU1143R800P2R	PR-TNU1143R800P2B	R800	R916	-	R740	R976
	PR-TNU1143R900P2S	PR-TNU1143R900P2R	PR-TNU1143R900P2B	R900	R1016	-	R840	R1076
	PR-TNU1143R1000P2S	PR-TNU1143R1000P2R	PR-TNU1143R1000P2B	R1000	R1116	-	R940	R1176
	PR-TNU1143R500P3S	PR-TNU1143R500P3R	PR-TNU1143R500P3B	R500	R616	R732	R440	R792
	PR-TNU1143R600P3S	PR-TNU1143R600P3R	PR-TNU1143R600P3B	R600	R716	R832	R540	R892
3	PR-TNU1143R700P3S	PR-TNU1143R700P3R	PR-TNU1143R700P3B	R700	R816	R932	R640	R992
3	PR-TNU1143R800P3S	PR-TNU1143R800P3R	PR-TNU1143R800P3B	R800	R916	R1032	R740	R1092
	PR-TNU1143R900P3S	PR-TNU1143R900P3R	PR-TNU1143R900P3B	R900	R1016	R1132	R840	R1192
	PR-TNU1143R1000P3S	PR-TNU1143R1000P3R	PR-TNU1143R1000P3B	R1000	R1116	R1232	R940	R1292

- 2. R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
- 3. Set: Combination of two curved plastic rails and one base plate.
- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 5. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

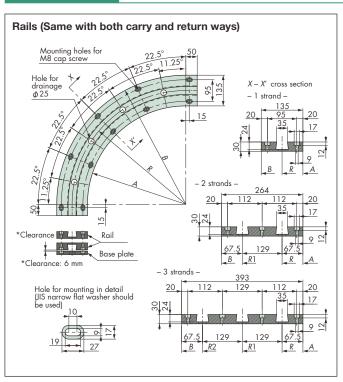
### **Finished Rail**

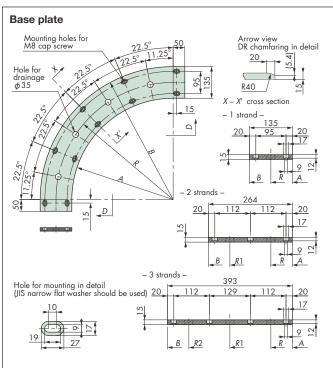
#### **Curved Plastic Rail**

#### ■ Curved Plastic Rails for TNU1270

Applicable Chain

TNU1270





Material grade	Color	Operating temperature range °C
P Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	Tsubaki model no. return-way/base plate	R Note: 2	R1 Note: 2	R2 Note: 2	Α	В
	PR-TNU1270R500P1S	PR-TNU1270R500P1R	PR-TNU1270R500P1B	R500	-	-	R432.5	R567.5
	PR-TNU1270R600P1S	PR-TNU1270R600P1R	PR-TNU1270R600P1B	R600	-	-	R532.5	R667.5
, [	PR-TNU1270R700P1S	PR-TNU1270R700P1R	PR-TNU1270R700P1B	R700	-	-	R632.5	R767.5
'	PR-TNU1270R800P1S	PR-TNU1270R800P1R	PR-TNU1270R800P1B	R800		-	R732.5	R867.5
	PR-TNU1270R900P1S	PR-TNU1270R900P1R	PR-TNU1270R900P1B	R900	-	-	R832.5	R967.5
	PR-TNU1270R1000P1S	PR-TNU1270R1000P1R	PR-TNU1270R1000P1B	R1000	-	-	R932.5	R1067.5
	PR-TNU1270R500P2S	PR-TNU1270R500P2R	PR-TNU1270R500P2B	R500	R629	-	R432.5	R696.5
	PR-TNU1270R600P2S	PR-TNU1270R600P2R	PR-TNU1270R600P2B	R600	R729	_	R532.5	R796.5
2	PR-TNU1270R700P2S	PR-TNU1270R700P2R	PR-TNU1270R700P2B	R700	R829	-	R632.5	R896.5
2	PR-TNU1270R800P2S	PR-TNU1270R800P2R	PR-TNU1270R800P2B	R800	R929	_	R732.5	R996.5
	PR-TNU1270R900P2S	PR-TNU1270R900P2R	PR-TNU1270R900P2B	R900	R1029	_	R832.5	R1096.5
	PR-TNU1270R1000P2S	PR-TNU1270R1000P2R	PR-TNU1270R1000P2B	R1000	R1129	_	R932.5	R1196.5
	PR-TNU1270R500P3S	PR-TNU1270R500P3R	PR-TNU1270R500P3B	R500	R629	R758	R432.5	R825.5
	PR-TNU1270R600P3S	PR-TNU1270R600P3R	PR-TNU1270R600P3B	R600	R729	R858	R532.5	R925.5
3	PR-TNU1270R700P3S	PR-TNU1270R700P3R	PR-TNU1270R700P3B	R700	R829	R958	R632.5	R1025.5
3	PR-TNU1270R800P3S	PR-TNU1270R800P3R	PR-TNU1270R800P3B	R800	R929	R1058	R732.5	R1125.5
	PR-TNU1270R900P3S	PR-TNU1270R900P3R	PR-TNU1270R900P3B	R900	R1029	R1158	R832.5	R1225.5
	PR-TNU1270R1000P3S	PR-TNU1270R1000P3R	PR-TNU1270R1000P3B	R1000	R1129	R1258	R932.5	R1325.5

- Made-to-order products.
   R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
- 3. Set: Combination of two curved plastic rails and one base plate.
- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 5. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

### **Finished Rail**

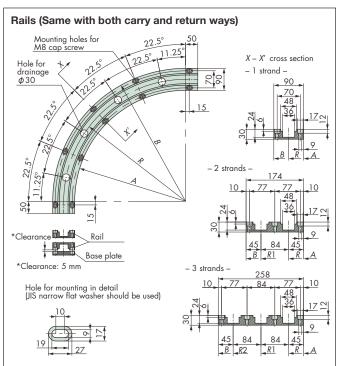
**Plastic Rails** 

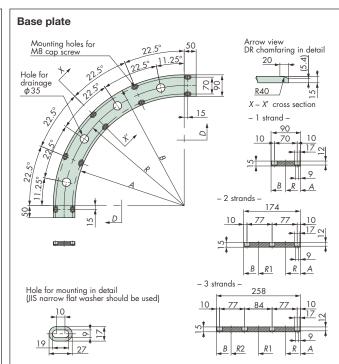
#### **Curved Pastic Rail**

#### ■ Curved Plastic Rails for TTKU826

Applicable Chain

TTKU826





Material grade	Color	Operating temperature range °C
P Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	Tsubaki model no. return-way/base plate	R Note: 2	R1 Note: 2	R2 Note: 2	Α	В
	PR-TTKU826R500P1S	PR-TTKU826R500P1R	PR-TTKU826R500P1B	R500	_	-	R455	R545
	PR-TTKU826R600P1S	PR-TTKU826R600P1R	PR-TTKU826R600P1B	R600	_	-	R555	R645
, [	PR-TTKU826R700P1S	PR-TTKU826R700P1R	PR-TTKU826R700P1B	R700	_	-	R655	R745
'	PR-TTKU826R800P1S	PR-TTKU826R800P1R	PR-TTKU826R800P1B	R800	_	-	R755	R845
	PR-TTKU826R900P1S	PR-TTKU826R900P1R	PR-TTKU826R900P1B	R900	_	-	R855	R945
	PR-TTKU826R1000P1S	PR-TTKU826R1000P1R	PR-TTKU826R1000P1B	R1000	_	-	R955	R1045
	PR-TTKU826R500P2S	PR-TTKU826R500P2R	PR-TTKU826R500P2B	R500	R584	-	R455	R629
	PR-TTKU826R600P2S	PR-TTKU826R600P2R	PR-TTKU826R600P2B	R600	R684	-	R555	R729
2	PR-TTKU826R700P2S	PR-TTKU826R700P2R	PR-TTKU826R700P2B	R700	R784	-	R655	R829
2	PR-TTKU826R800P2S	PR-TTKU826R800P2R	PR-TTKU826R800P2B	R800	R884	-	R755	R929
	PR-TTKU826R900P2S	PR-TTKU826R900P2R	PR-TTKU826R900P2B	R900	R984	-	R855	R1029
	PR-TTKU826R1000P2S	PR-TTKU826R1000P2R	PR-TTKU826R1000P2B	R1000	R1084	-	R955	R1129
	PR-TTKU826R500P3S	PR-TTKU826R500P3R	PR-TTKU826R500P3B	R500	R584	R668	R455	R713
	PR-TTKU826R600P3S	PR-TTKU826R600P3R	PR-TTKU826R600P3B	R600	R684	R768	R555	R813
2	PR-TTKU826R700P3S	PR-TTKU826R700P3R	PR-TTKU826R700P3B	R700	R784	R868	R655	R913
3	PR-TTKU826R800P3S	PR-TTKU826R800P3R	PR-TTKU826R800P3B	R800	R884	R968	R755	R1013
	PR-TTKU826R900P3S	PR-TTKU826R900P3R	PR-TTKU826R900P3B	R900	R984	R1068	R855	R1113
	PR-TTKU826R1000P3S	PR-TTKU826R1000P3R	PR-TTKU826R1000P3B	R1000	R1084	R1168	R955	R1213

- 2. R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
- 3. Set: Combination of two curved plastic rails and one base plate.
- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 5. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

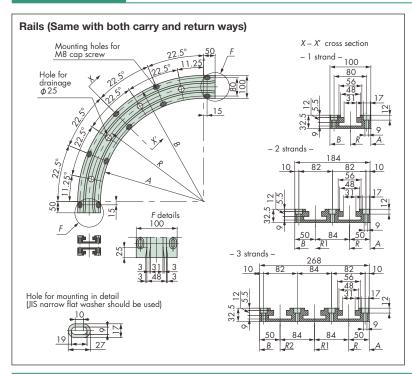
## **Finished Rail**

#### **Curved Plastic Rail**

#### ■ Curved Plastic Rails for TRU826

Applicable Chain

TRU826-T



#### \* No base plate is required for TRU. Use the same rail for both carry-way and return-way.

Material grade	Color	Operating temperature range °C
p Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	R Note: 2	R1 Note: 2	R2 Note: 2	Α	В
	PR-TRU826R500P1S	PR-TRU826R500P1R	R500	_	-	R450	R550
	PR-TRU826R600P1S	PR-TRU826R600P1R	R600	_	-	R550	R650
, [	PR-TRU826R700P1S	PR-TRU826R700P1R	R700	_	-	R650	R750
' [	PR-TRU826R800P1S	PR-TRU826R800P1R	R800	_	-	R750	R850
	PR-TRU826R900P1S	PR-TRU826R900P1R	R900	_	-	R850	R950
	PR-TRU826R1000P1S	PR-TRU826R1000P1R	R1000	_	-	R950	R1050
	PR-TRU826R500P2S	PR-TRU826R500P2R	R500	R584	-	R450	R634
	PR-TRU826R600P2S	PR-TRU826R600P2R	R600	R684	-	R550	R734
2	PR-TRU826R700P2S	PR-TRU826R700P2R	R700	R784	-	R650	R834
	PR-TRU826R800P2S	PR-TRU826R800P2R	R800	R884	-	R750	R934
	PR-TRU826R900P2S	PR-TRU826R900P2R	R900	R984	-	R850	R1034
	PR-TRU826R1000P2S	PR-TRU826R1000P2R	R1000	R1094	-	R950	R1134
	PR-TRU826R500P3S	PR-TRU826R500P3R	R500	R584	R668	R450	R718
	PR-TRU826R600P3S	PR-TRU826R600P3R	R600	R684	R768	R550	R818
3	PR-TRU826R700P3S	PR-TRU826R700P3R	R700	R784	R868	R650	R918
3	PR-TRU826R800P3S	PR-TRU826R800P3R	R800	R884	R968	R750	R1018
	PR-TRU826R900P3S	PR-TRU826R900P3R	R900	R984	R1068	R850	R1118
	PR-TRU826R1000P3S	PR-TRU826R1000P3R	R1000	R1084	R1168	R950	R1218

- 2. R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
- 3. Set: Combination of two curved plastic rails and one base plate.
- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 5. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

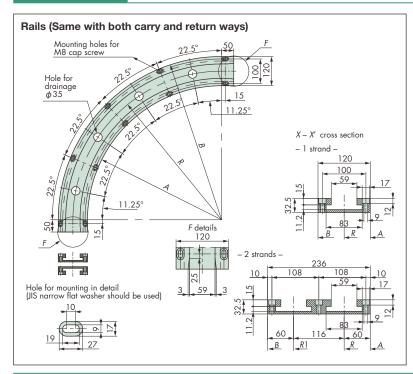
## **Finished Rail**

#### **Curved Plastic Rail**

### ■ Curved Plastic Rails for TPUS1143

Applicable Chain

TPUS1143-T-LFB, TPU953-T-LBP, TPUS-Y-LAP



#### \* No base plate is required for TPUS. Use the same rail for both carry-way and return-way.

Material grade	Color	Operating temperature range °C
P Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	R Note: 2	R1 Note: 2	Α	В
	PR-TPUS1143R610P1S	PR-TPUS1143R610P1R	R610	_	R550	R670
	PR-TPUS1143R700P1S	PR-TPUS1143R700P1R	R700	_	R640	R760
1	PR-TPUS1143R800P1S	PR-TPUS1143R800P1R	R800	_	R740	R860
	PR-TPUS1143R900P1S	PR-TPUS1143R900P1R	R900	_	R840	R960
	PR-TPUS1143R1000P1S	PR-TPUS1143R1000P1R	R1000	_	R940	R1060
	PR-TPUS1143R610P2S	PR-TPUS1143R610P2R	R610	R726	R550	R786
	PR-TPUS1143R700P2S	PR-TPUS1143R700P2R	R700	R816	R640	R876
2	PR-TPUS1143R800P2S	PR-TPUS1143R800P2R	R800	R916	R740	R976
	PR-TPUS1143R900P2S	PR-TPUS1143R900P2R	R900	R1016	R840	R1076
	PR-TPUS1143R1000P2S	PR-TPUS1143R1000P2R	R1000	R1116	R940	R1176

- 2. R: sideflex radius of the first strand, R1: sideflex radius of the second strand.
- 3. Set: Combination of two curved plastic rails and one base plate.
- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 5. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

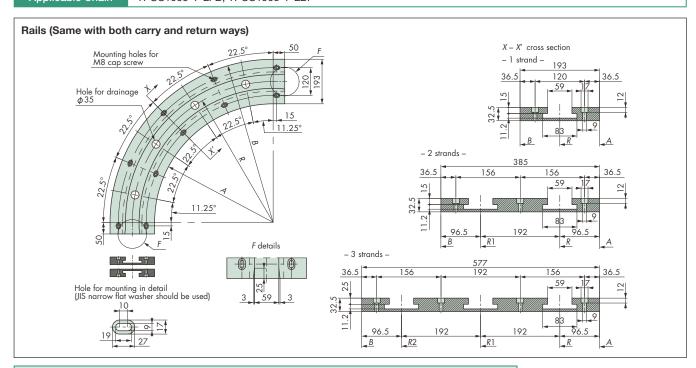
## **Finished Rail**

#### **Curved Plastic Rail**

#### **Curved Plastic Rails for TPUS1905**

Applicable Chain

TPUS1905-T-LFB, TPUS1905-T-LBP



#### \* No base plate is required for TPUS. Use the same rail for both carry-way and return-way.

Material grade	Color	Operating temperature range °C
p Note	White	-20 to 60

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

No. of strands	Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail		R1 Note: 2	R2 Note: 2	А	В
	PR-TPUS1905R610P1S	PR-TPUS1905R610P1R	R610	_	-	R513.5	R706.5
	PR-TPUS1905R700P1S	PR-TPUS1905R700P1R	R700	_	-	R603.5	R796.5
1	PR-TPUS1905R800P1S	PR-TPUS1905R800P1R	R800	_	-	R703.5	R896.5
	PR-TPUS1905R900P1S	PR-TPUS1905R900P1R	R900	_	_	R803.5	R996.5
	PR-TPUS1905R1000P1S	PR-TPUS1905R1000P1R	R1000	_	-	R903.5	R1096.5
	PR-TPUS1905R610P2S	PR-TPUS1905R610P2R	R610	R802	-	R513.5	R898.5
	PR-TPUS1905R700P2S	PR-TPUS1905R700P2R	R700	R892	-	R603.5	R988.5
2	PR-TPUS1905R800P2S	PR-TPUS1905R800P2R	R800	R992	-	R703.5	R1088.5
	PR-TPUS1905R900P2S	PR-TPUS1905R900P2R	R900	R1092	-	R803.5	R1188.5
	PR-TPUS1905R1000P2S	PR-TPUS1905R1000P2R	R1000	R1192	-	R903.5	R1288.5
	PR-TPUS1905R610P3S	PR-TPUS1905R610P3R	R610	R802	R994	R513.5	R1090.5
	PR-TPUS1905R700P3S	PR-TPUS1905R700P3R	R700	R892	R1084	R603.5	R1180.5
3	PR-TPUS1905R800P3S	PR-TPUS1905R800P3R	R800	R992	R1184	R703.5	R1280.5
	* PR-TPUS1905R900P3S	* PR-TPUS1905R900P3R	R900	R1092	R1284	R803.5	R1380.5
	* PR-TPUS1905R1000P3S	* PR-TPUS1905R1000P3R	R1000	R1192	R1384	R903.5	R1480.5

- 2. R: sideflex radius of the first strand, R1: sideflex radius of the second strand, R2: sideflex radius of the third strand.
- 3. Set: Combination of two curved plastic rails and one base plate.
- 4. Curved plastic rails are delivered with divided units by an angle of 30° or 45°, depending on its shape.
- 5. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 6. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 7. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

### **Finished Rail**

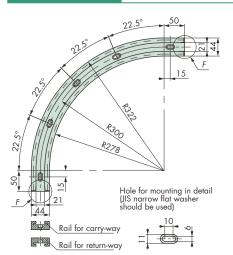
#### **Curved Plastic Rail**

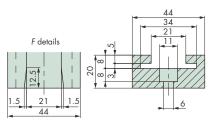
#### ■ Curved Plastic Rails for RSP40-T-CU

Note: Use PR-PO12-W-2M and PR-PO12-G-2M rails on page 333 for straight section.

**Applicable Chain** 

RSP40-T-CU





Tsubaki model no. set	Carry-way/ Return-way rail	Material grade	Color	Center radius R mm	Inner circumference	Outer circumference B
PR-RSP40R300P1S	PR-RSP4OR3OOP1R	10-100	White	R300	R278	R322

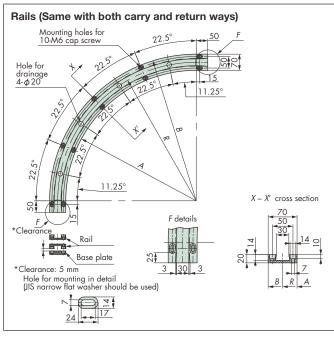
Note: 1. Made-to-order product.

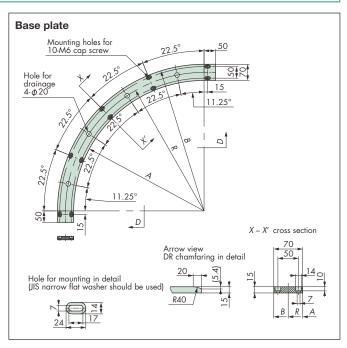
- Set: Combination of two rails of carry and return ways.
   The above model numbers indicate ultra-high molecular weight polyethylene (UHMW-PE).
- 4. Failure may result if curved plastic rails with an angle of 180° or larger are used under unlubricated condition.
- 5. Contact a Tsubaki representative if you're considering dimensions other than the above
- 6. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

#### ■ Curved Plastic Rails for RSP60-CU

**Applicable Chain** 

RSP60-CU, RSP60P-CU





Material grade Color		Operating temperature range °C		
P Note	White	-20 to 60		

Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured

Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	Tsubaki model no. return-way/base plate	R	A	В
PR-RSP6OR6OOP1S	PR-RSP6OR6OOP1R	PR-RSP6OR6OOP1B	R600	R565	R635
PR-RSP60R700P1S	PR-RSP6OR700P1R	PR-RSP6OR7OOP1B	R700	R665	R735
PR-RSP6OR8OOP1S	PR-RSP6OR8OOP1R	PR-RSP6OR8OOP1B	R800	R765	R835
PR-RSP6OR900P1S	PR-RSP60R900P1R	PR-RSP6OR9OOP1B	R900	R865	R935
PR-RSP60R1000P1S	PR-RSP60R1000P1R	PR-RSP60R1000P1B	R1000	R965	R1035

- 2. Set: Combination of two base rails and one base.
- $3. \ The use of curved plastic rails with an inscribed angle of <math>180^{\circ} \ or \ higher \ may \ cause \ failure \ under \ unlubricated \ conditions.$
- 4. Please contact us when you're considering the use of sideflex radius, number of rows, material of chains other than the above.
- 5. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

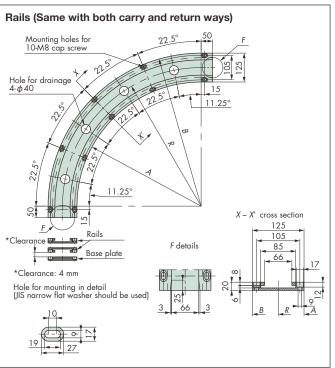
## **Finished Rail**

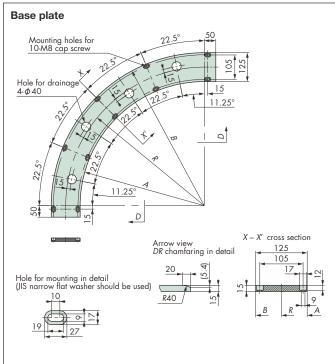
#### **Curved Plastic Rail**

#### ■ Curved Plastic Rails for RSP60-CU-2

Applicable Chain

RSP60-CU-2





Material grade	Color	Operating temperature range °C
P Note	White	-20 to 60

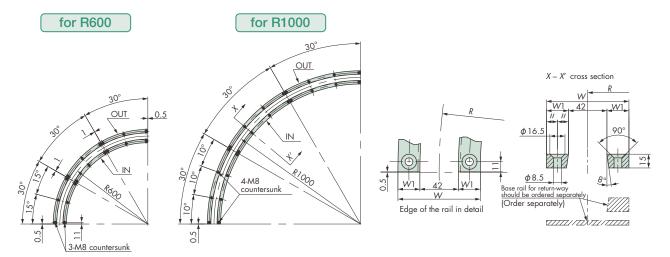
Note: Models dedicated to for only dry conditions (M) as well as low friction/wear resistant (PMW, PLF) can also be manufactured.

Tsubaki model no. set	Tsubaki model no. carry-way/return-way rail	Tsubaki model no. return-way/base plate	R	А	В
PR-RSP60-2R600P1S	PR-RSP60-2R600P1R	PR-RSP60-2R600P1B	R600	R537.5	R662.5
PR-RSP60-2R700P1S	PR-RSP60-2R700P1R	PR-RSP60-2R700P1B	R700	R637.5	R762.5
PR-RSP60-2R800P1S	PR-RSP60-2R800P1R	PR-RSP60-2R800P1B	R800	R737.5	R862.5
PR-RSP60-2R900P1S	PR-RSP60-2R900P1R	PR-RSP60-2R900P1B	R900	R837.5	R962.5
PR-RSP60-2R1000P1S	PR-RSP60-2R1000P1R	PR-RSP60-2R1000P1B	R1000	R937.5	R1062.5

- 2. Set: Combination of two curved plastic rails and one base plate.
- 3. Failure may result if curved plastic rails with an angle of  $180^{\circ}$  or larger are used under unlubricated condition.
- 4. Contact a Tsubaki representative if you're considering the use of curved plastic rails with other sideflex radius, number of strands and material shown above.
- 5. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

# **Other Rails**

#### **■** Curved Plastic Rails for TTUP



Applicable chain Tsubaki model no. Note: 4 Center radius R mm Side grade Color Angle Total width Rail width Pitch of holes of holes to holes Total width Rail width R	tomporature range
	temperature range °C
PR-32R60030-W-IN 600 Inside 10-100 White	
PR-32R60030-W-OUT 600 Outside 10-100 White	
PR-32R60030-G-IN Inside 10.201 Create	
PR-32R60030-G-OUT 600 0utside 10-301 Green	
TTUP826 PR-32R80030-W-IN 800 Inside 10-100 White	
TTUP826P   PR-32R80030-W-OUT   Outside	
TTUPH826 PR-32R80030-G-IN Inside 30 90 24 00	
TTU826 PR-32R80030-G-OUT 800 Inside Outside 10-301 Green	
PR-32R100030-W-IN	
PR-32R100030-W-OUT     Outside	
PR-32R100030-G-IN	
PR-32R100030-G-OUT 1000 Outside 10-301 Green	
PR-44R60030-W-IN 600 Inside 10-100 White	
PR-44R60030-W-OUT Outside T0-100 White	-20 to 60
PR-44R60030-G-IN 600 Inside 10-301 Green	
PR-44R60030-G-OUT Outside T0-301 Green	
PR-44R80030-W-IN	
TTUP1143 PR-44R80030-W-OUT Outside T0-100 VVniie 30° 122 40 82	
TTU1143 PR-44R80030-G-IN 800 Inside 10-301 Green 30 122 40 82	
PR-44R80030-G-OUT Outside 10-301 Green	
PR-44R100030-W-IN	
PR-44R100030-W-OUT Outside 10-100 Willie	
PR-44R100030-G-IN	
PR-44R100030-G-OUT   Outside   10-501   Oteen	
PR-74R60030-W-IN 600 Inside 10-100 White	
PR-74R60030-W-OUT Outside VYIIIIC	
PR-74R60030-G-IN	
PR-74R60030-G-OUT Outside 3	
PR-74R80030-W-IN	
TTUP1905   PR-74R80030-W-OUT   Outside   20°   102   75   117	
TTU1905 PR-74R80030-G-IN 800 Inside 10-301 Green 30 192 73 117	
PR-74R80030-G-OUT Outside	
PR-74R100030-W-IN	
PR-74R100030-W-OUT Outside	
PR-74R100030-G-IN 1000 Inside 10-301 Green	
PR-74R100030-G-OUT	

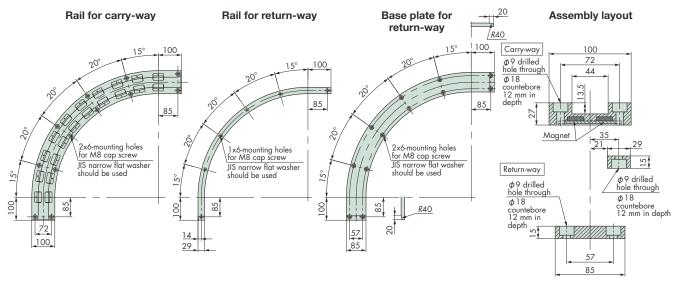
- Mounting holes are drilled to the indicated dimensions.
   A custom base may be available upon request.
   The product with the above Tsubaki model number is a curved plastic rail with an angle of 30°. Please add the number of rails as necessary.

Parts

# **Plastic Rails**

## **Other Rails**

#### ■ Curved Plastic Rails with Magnet for TTUPM838H

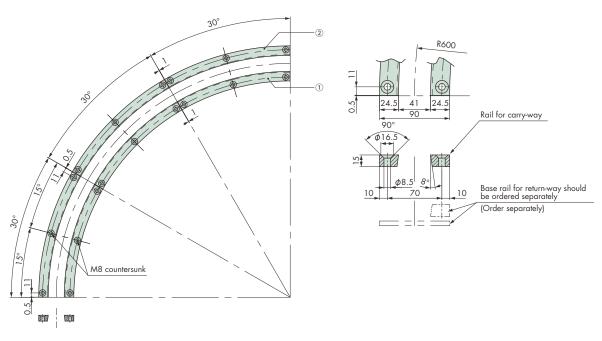


Tsubaki model no.	Installation position	Center radius R	Material grade	Color	Operating temperature range
PR-TTUPMHR500P1R1	Rail for carry-way				
PR-TTUPMHR500P1R2	Rail for return-way	500	10-100	White	-20 to 60
PR-TTUPMHR500P1B	Base plate for return-way				

Note: 1. Made-to-order products. Contact a Tsubaki representative for more information.

- 2. Contact a Tsubaki representative if you're considering the use of plastic rails with other shown above (sideflex radius, number of strands and material).
- 3. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.
- 4. The shapes of both inlet and outlet of the base plate have changed to the shapes of round-chamfering as of April, 2020.

#### ■ Curved Plastic Rails for TTUPS-H

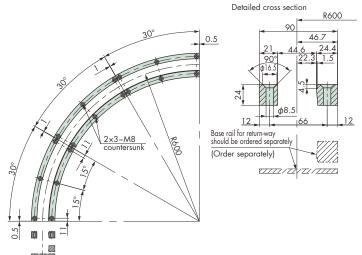


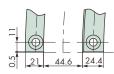
No.	Tsubaki model no. Note: 3	Center radius R mm	Side	Material grade	Color	Angle	Operating temperature range °C	
1	PR-TTUPSH-R600WIN30	600	Inside	10-100	\ A / l- :	Vhite 30°	-20 to 60	
2	PR-TTUPSH-R600WOUT30	800	Outside	10-100 vviille	vvniie			
1	PR-TTUPSH-R600GIN30	600	Inside	10-301	Green	30°	-20 to 60	
2	PR-TTUPSH-R600GOUT30	000	Outside	10-301	10-301 Green	30		

- A custom base may be available upon request.
- 3. The product with the above model number is a curved plastic rail with an angle of 30°. Please add the number of rails as necessary.

### **Other Rails**

#### ■ Curved Plastic Rails for TTUP-LLPC



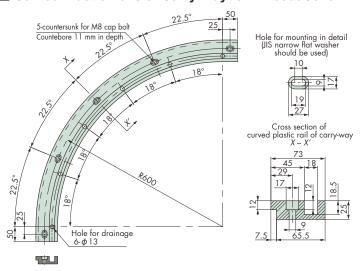


No.	Tsubaki model no. <sup>Note: 3</sup>	Center radius R mm	Side	Material grade	Color	Angle
1	PR-LLPC-R600W-IN30	600	Inside	10-100	\\/hi+a	30°
2	PR-LLPC-R600W-OUT30	000	Outside	10-100	vvniie	30
1	PR-LLPC-R600G-IN30	600	Inside	10-301	Groon	30°
2	PR-LLPC-R600G-OUT30	000	Outside	10-301	Oreen	

Note: 1. Made-to-order products.

- 2. A custom base may be available upon request.
- The product with the above mod-el number is a curved plastic rail with an angle of 30°. Please add the number of rails as necessary.

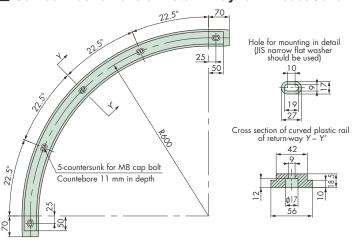
### ■ Curved Plastic Rails of Carry-way for WT3085C325



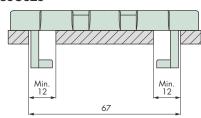
Tsubaki model no.	Material grade	Color	Operating temperature range °C	
PR-WT3085R600C-W	10-100M9	White	-20 to 60	
PR-WT3085R600C-CNO	SJ-CNO	Purple	-20 to 80	

- Note: 1. Made-to-order products.
  - Material grade: SJ-CNO (special polyamide) must be used under dry conditions.
  - The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

#### ■ Curved Plastic Rails of Return-way for WT3085C325



# ■ Plastic Rails of Straight Section for WT3085C325

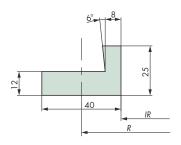


Tsubaki model no.	Material grade	Color	Operating temperature range °C
PR-WT3085R600R-W	10-100M9	White	-20 to 60
PR-WT3085R600R-CNO	SJ-CNO	Purple	-20 to 80

- Material grade: SJ-CNO (special polyamide) must be used under dry conditions without lubrication.
- 3. The dimension for mounting has changed to the dimension for JIS small plain washer, as of April, 2020.

# **Other Rails**

#### ■ Curved Plastic Rails for RSP60-CU/RSP-PO12SB

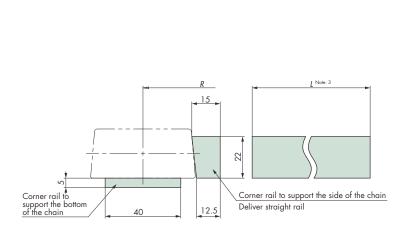


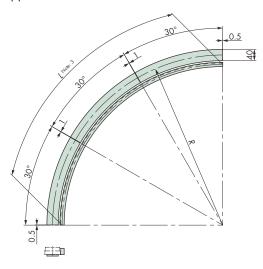
Tsubaki model no.	Material grade	Color	Center radius R mm	IR	Angle	Operating temperature range °C	
PR-12SBR60030-W	10-100	White	600	577			
PR-12SBR60030-G	10-301	Green	800	3//		-20 to 60	
PR-12SBR80030-W	10-100	White	800	777			
PR-12SBR80030-G	10-301	Green	800		- 30°		
PR-12SBR100030-W	10-100	White	1000	977			
PR-12SBR100030-G	10-301	Green	1000	7//			
PR-12SBR120030-W	10-100	White	1200	1177			
PR-12SBR120030-G	10-301	Green	1200	11//			

Note: Made-to-order products.

#### ■ Curved Plastic Rails for TP-50UNS

There are two kinds of rails, one to support the bottom and the other to support the sides of the chain.





### Plastic rail for bottom

Tsubaki model no.	Center radius R	Material grade	Color	Angle	Operating temperature range °C
PR-5UNKR55030-W	550	10-100	White		
PR-5UNKR55030-G	] 550	10-301	Green		
PR-5UNKR60030-W	600	10-100	White	30°	-20 to 60
PR-5UNKR60030-G		10-301	Green		
PR-5UNKR80030-W	800	10-100	White		
PR-5UNKR80030-G	800	10-301	Green		
PR-5UNKR100030-W	1000	10-100	White		
PR-5UNKR100030-G	1000	10-301	Green		
PR-5UNKR120030-W	1200	10-100	White		
PR-5UNKR120030-G	1200	10-301	Green		
PR-5UNKR150030-W	1500	10-100	White		
PR-5UNKR150030-G	1300	10-301	Green		

#### Plastic rail for side

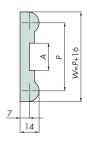
Tsubaki model no.	Ma- terial grade	Color	L Note: 3 mm	Angle	Operating temperature range °C	Re- marks
PR-5UNSR55090-W	10-100	White	815			For
PR-5UNSR55090-G	10-301	Green	013			R550
PR-5UNSR60090-W	10-100	White	900		-20 to 60	For
PR-5UNSR60090-G	10-301	Green	700			R600
PR-5UNSR80090-W	10-100	White	1210	90°		For
PR-5UNSR80090-G	10-301	Green	1210			R800
PR-5UNSR100090-W	10-100	White	1530	70		For
PR-5UNSR100090-G	10-301	Green	1550			R1000
PR-5UNSR120090-W	10-100	White	1840			For
PR-5UNSR120090-G	10-301	Green	1040			R1200
PR-5UNSR150090-W	10-100	White	2320			For
PR-5UNSR150090-G	10-301	Green	2320			R1500

- 2. Mounting holes are modified upon request.
- 3. Plastic rails for side guides are manufactured longer than standard nominal length. Cut as necessary for use.

# **Other Rails**

**Plastic Rails** 

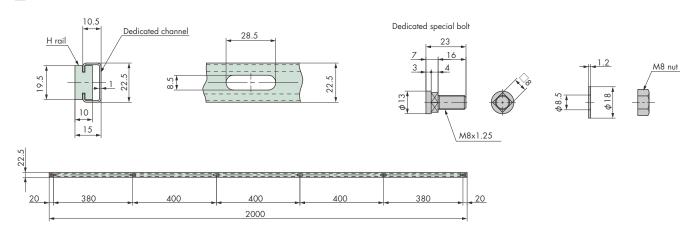
#### ■ B Rails



Tsubaki model no.	Р	W	А	Length m	Material grade	Color	Operating temperature range °C
PR-B40-W-2M	40	56	20		10-100	White	
PR-B40-G-2M	40	36	20		10-301	Green	
PR-B50-W-2M	50	66	20	2	10-100	White	20.1.70
PR-B50-G-2M	30	00	20	2	10-301	Green	-20 to 60
PR-B65-W-2M	4.5	81	00		10-100	White	
PR-B65-G-2M	65	01	23		10-301	Green	

Note: Made-to-order products.

#### ■ H Rails



		H rails			
Tsubaki model no.	Material grade	Color	Length m	Operating temperature range °C	
PR-HR-W-2M	10-100	White	2	-20 to 60	
PR-HR-G-2M	10-301	Green	2	-20 to 60	

Dedicated channel									
Tsubaki model no.	Material	Number of slotted holes	Length m						
PR-HCSSO-2M	Stainless steel	0	2						
PR-HCSS6-2M	Siamess sieei	6	Z						

	Dedicated special bolt								
Tsubaki model no. Material		Remarks							
PR-HBNP1S	Unichrome plated	With washer and nut							
PR-HBSS1S	Stainless steel	yyiiii wasiler ana nui							

Note: 1. Standard products.

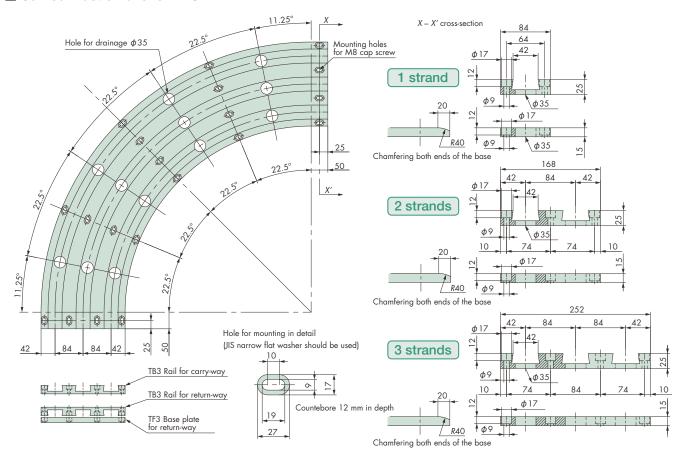
2. Special bolt for H rail includes six of each bolts, nuts and washers.

Bearing Units

# **Plastic Rails**

## **Other Rails**

#### ■ Curved Plastic Rails for TTUP



Chain	No. of			Center ra	dius <i>R</i> mr	n		Material	Tsubaki model no.			),	Operating			
type	strands	1 st strand	2nd strand	3rd strand	4th strand	5th strand	6th strand	grade	Color	Carry-way/ Return-way rail	Return-way/ Base plate	Set	temperature range °C			
	1	600	_	_	_	_	_			PR-TB3-16-3	PR-TF3-16-3	PR-TB3-16-3SET	_			
	2	600	684	_	_	_	_			PR-TB3-26-3	PR-TF3-26-3	PR-TB3-26-3SET				
	3	600	684	768	_	_	_			PR-TB3-36-3	PR-TF3-36-3	PR-TB3-36-3SET				
	4	600	684	768	852	_	_			PR-TB3-46-3	PR-TF3-46-3	PR-TB3-46-3SET				
	5	600	684	768	852	936	_			PR-TB3-56-3	PR-TF3-56-3	PR-TB3-56-3SET				
	6	600	684	768	852	936	1020			PR-TB3-66-3	PR-TF3-66-3	PR-TB3-66-3SET				
	1	800	_	_	_	_	_	10.201	10.201		PR-TB3-18-3	PR-TF3-18-3	PR-TB3-18-3SET			
	2	800	884	_	_	_	_			10.201	10.201		PR-TB3-28-3	PR-TF3-28-3	PR-TB3-28-3SET	
TTUP826 TTUP826P	3	800	884	968	_	_	_					10 201	10-301	Green	PR-TB3-38-3	PR-TF3-38-3
TTUPH826	4	800	884	968	1052	_	_	10-301	Green	PR-TB3-48-3	PR-TF3-48-3	PR-TB3-48-3SET	-20 10 00			
	5	800	884	968	1052	1136	_			PR-TB3-58-3	PR-TF3-58-3	PR-TB3-58-3SET				
	6	800	884	968	1052	1136	1220			PR-TB3-68-3	PR-TF3-68-3	PR-TB3-68-3SET				
	1	1000	_	_	_	_	_			PR-TB3-10-3	PR-TF3-10-3	PR-TB3-10-3SET				
	2	1000	1084	_	_	_	_			PR-TB3-20-3	PR-TF3-20-3	PR-TB3-20-3SET				
	3	1000	1084	1168	_	_	_			PR-TB3-30-3	PR-TF3-30-3	PR-TB3-30-3SET				
	4	1000	1084	1168	1252	_	_			PR-TB3-40-3	PR-TF3-40-3	PR-TB3-40-3SET				
	5	1000	1084	1168	1252	1336	_				PR-TB3-50-3	PR-TF3-50-3	PR-TB3-50-3SET			
	6	1000	1084	1168	1252	1336	1420			PR-TB3-60-3	PR-TF3-60-3	PR-TB3-60-3SET				

- Note: 1. Made-to-order products.

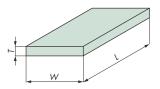
  2. The set model number is assigned to the set product comprising three components: the rails for the carry and return ways and the base for the return-way.
  - 3. The products including rails for TTUP1143 (top plate width of 114.3 mm) and other specifications such as for multiple number of strands, different size and colors are available upon

  - 4. Contact a Tsubaki representative for special specifications such as for super-high-speed operation.
     5. Curved plastic rails are delivered with divided units by an angle of 30° or 45°, depending on its shape
  - 6. The shapes of both inlet and outlet of the base plate have changed to the shapes of round-chamfering as of April 2020.

# **Standardized Product**

**Plastic Rails** 

#### ■ Sheet-Standard Product



					M	aterial grade (Feature: Color)			
	W	Size T: Thick ': Width :			10-100 (Standard: White)	10-301 (Standard: Green)	10-806 (Electrostatic preventive: Black)	Manufacturing method	Operating temperature range °C
						Tsubaki model no.			
1	×	1000 ×	2000		PR-ST1-1000-W-2000	PR-ST1-1000-G-2000	PR-ST1-1000-B-2000		
2	×	1000 ×	2000		PR-ST2-1000-W-2000	PR-ST2-1000-G-2000	PR-ST2-1000-B-2000	]	
3	×	1000 ×	2000		PR-ST3-1000-W-2000	PR-ST3-1000-G-2000	PR-ST3-1000-B-2000	CI . Noto: 5	
4	×	1000 ×	2000		PR-ST4-1000-W-2000	PR-ST4-1000-G-2000	PR-ST4-1000-B-2000	Skiving Note: 5	
5	×	1000 ×	2000		PR-ST5-1000-W-2000	PR-ST5-1000-G-2000	PR-ST5-1000-B-2000	1	
6	×	1000 ×	2000		PR-ST6-1000-W-2000	PR-ST6-1000-G-2000	PR-ST6-1000-B-2000		
8	×	1000 ×	2000		PR-ST8-1000-W-2000	PR-ST8-1000-G-2000	PR-ST8-1000-B-2000		
10	×	1000 ×	2000 A	Note: 3	PR-ST10-1000-W-2000A	PR-ST10-1000-G-2000	PR-ST10-1000-B-2000	1	
10	×	1000 ×	2000 B h	Note: 3	PR-ST10-1000-W-2000B			1	
12		1000 ×		Note: 3	PR-ST12-1000-W-2000A	PR-ST12-1000-G-2000	PR-ST12-1000-B-2000		
12	×	1000 ×	2000 B h	Note: 3	PR-ST12-1000-W-2000B			-	
15	×	1000 ×	2000 A	Note: 3	PR-ST15-1000-W-2000A	PR-ST15-1000-G-2000	PR-ST15-1000-B-2000	-	
15	×	1000 ×	2000 B h	Note: 3	PR-ST15-1000-W-2000B			-	
20		1000 ×			PR-ST20-1000-W-2000	PR-ST20-1000-G-2000	PR-ST20-1000-B-2000	-	
25	×	1000 ×	2000		PR-ST25-1000-W-2000	PR-ST25-1000-G-2000	PR-ST25-1000-B-2000	-	
30		1000 ×			PR-ST30-1000-W-2000	PR-ST30-1000-G-2000	PR-ST30-1000-B-2000	-	
35		1000 ×			PR-ST35-1000-W-2000	PR-ST35-1000-G-2000	PR-ST35-1000-B-2000	1	
40		1000 ×			PR-ST40-1000-W-2000	PR-ST40-1000-G-2000	PR-ST40-1000-B-2000	1	
45		1000 ×			PR-ST45-1000-W-2000	PR-ST45-1000-G-2000	PR-ST45-1000-B-2000	-	
50		1000 ×			PR-ST50-1000-W-2000	PR-ST50-1000-G-2000	PR-ST50-1000-B-2000	-	
55		1000 ×			PR-ST55-1000-W-2000			-	
60		1000 ×			PR-ST60-1000-W-2000	PR-ST60-1000-G-2000	PR-ST60-1000-B-2000	-	-20 to 60
70		1000 ×			PR-ST70-1000-W-2000	PR-ST70-1000-G-2000		-	
80		1000 ×			PR-ST80-1000-W-2000	PR-ST80-1000-G-2000		Press	
90		1000 ×			PR-ST90-1000-W-2000	PR-ST90-1000-G-2000		Note: 2	
100		1000 ×			PR-ST100-1000-W-2000	PR-ST100-1000-G-2000		-	
8		1220 ×			PR-ST8-1220-W-3000	PR-ST8-1220-G-3000	PR-ST8-1220-B-3000	_	
10		1220 ×			PR-ST10-1220-W-3000	PR-ST10-1220-G-3000	PR-ST10-1220-B-3000	_	
12		1220 x			PR-ST12-1220-W-3000	PR-ST12-1220-G-3000	PR-ST12-1220-B-3000	-	
15		1220 ×			PR-ST15-1220-W-3000	PR-ST15-1220-G-3000	PR-ST15-1220-B-3000	-	
20		1220 x			PR-ST20-1220-W-3000	PR-ST20-1220-G-3000	PR-ST20-1220-B-3000	-	
25		1220 ×			PR-ST25-1220-W-3000	PR-ST25-1220-G-3000	PR-ST25-1220-B-3000	-	
30		1220 x			PR-ST30-1220-W-3000	PR-ST30-1220-G-3000	PR-ST30-1220-B-3000	-	
35		1220 x			PR-ST35-1220-W-3000	PR-ST35-1220-G-3000	PR-ST35-1220-B-3000	-	
40		1220 x			PR-ST40-1220-W-3000	PR-ST40-1220-G-3000	PR-ST40-1220-B-3000	-	
45		1220 x			PR-ST45-1220-W-3000	PR-ST45-1220-G-3000	PR-ST45-1220-B-3000	-	
50		1220 x			PR-ST50-1220-W-3000	PR-ST50-1220-G-3000	PR-ST50-1220-B-3000	-	
60		1220 x			PR-ST60-1220-W-3000	PR-ST60-1220-G-3000	PR-ST60-1220-B-3000	-	
70		1220 ×			PR-ST70-1220-W-3000	PR-ST70-1220-G-3000	PR-ST70-1220-B-3000	-	
80		1220 x			PR-ST80-1220-W-3000	PR-ST80-1220-G-3000	PR-ST80-1220-B-3000	-	
					PR-ST90-1220-W-3000	PR-ST90-1220-G-3000	1 N-0100-1220-0-0000	-	
90		1220 x			PR-ST100-1220-W-3000	PR-ST100-1220-G-3000		-	
100		1220 ×	3000		rk-31100-1220-VV-3000	1 N-31100-1220-0-3000			

Note: 1. Tsubaki model no. in boldface are standard products. Tsubaki model no. in normal face are made-to-order products.

- 2. The products are made by press working and their sizes as shown are nominal values. (Their thickness varies.)
- 2. The products are initiate by press working and men sizes as shown are nominal values. [Inert mickness varies.]

  3. The following two types of processing are available for standard products (10-100) (color: white) with thicknesses of 10/12/15 x W1000 x I2000.

  A: Pressed products

  B: Finished products (Thickness sides are finished.)

  4. Depending on the size, wear resistance (10-605SS) (color: yellow) and (10-365CP) (color: olive green) can be manufactured.

  5. It is sliced from a thick material and is warped and distorted.

# **Standardized Product**

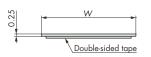
#### ■ Round Bar

		Material grade (Feature: Color)							
D:	Unit mass	10-100EX	10-301EX	10-806	10-605SS	10-365CP	Operating		
Diameter	kg/m	(Standard extrusions:	(Standard extrusions:	(Electrostatic	(Wear resistant:	(Wear resistant:	temperature range		
111111	Kg/III	White)	Green)	preventive: Black)	Yellow)	Greenish brown)	°C		
				Tsubaki model no.					
10	0.08	PR-MR10-W-1M	PR-MR10-G-1M	PR-MR10-B-1M	PR-MR10-Y-1M	PR-MR10-CP-1M			
15	0.18	PR-MR15-W-1M	PR-MR15-G-1M	PR-MR15-B-1M	PR-MR15-Y-1M	PR-MR15-CP-1M			
20	0.31	PR-MR20-W-1M	PR-MR20-G-1M	PR-MR20-B-1M	PR-MR20-Y-1M	PR-MR20-CP-1M			
25	0.49	PR-MR25-W-1M	PR-MR25-G-1M	PR-MR25-B-1M	PR-MR25-Y-1M	PR-MR25-CP-1M			
30	0.71	PR-MR30-W-1M	PR-MR30-G-1M	PR-MR30-B-1M	PR-MR30-Y-1M	PR-MR30-CP-1M			
35	0.96	PR-MR35-W-1M	PR-MR35-G-1M	PR-MR35-B-1M	PR-MR35-Y-1M	PR-MR35-CP-1M			
40	1.26	PR-MR40-W-1M	PR-MR40-G-1M	PR-MR40-B-1M	PR-MR40-Y-1M	PR-MR40-CP-1M			
45	1.59	PR-MR45-W-1M	PR-MR45-G-1M	PR-MR45-B-1M	PR-MR45-Y-1M	PR-MR45-CP-1M	1		
50	1.96	PR-MR50-W-1M	PR-MR50-G-1M	PR-MR50-B-1M	PR-MR50-Y-1M	PR-MR50-CP-1M	1		
55	2.38	PR-MR55-W-1M	PR-MR55-G-1M	PR-MR55-B-1M	PR-MR55-Y-1M	PR-MR55-CP-1M	1		
60	2.83	PR-MR60-W-1M	PR-MR60-G-1M	PR-MR60-B-1M	PR-MR60-Y-1M	PR-MR60-CP-1M	1		
65	3.32	PR-MR65-W-1M					1		
70	3.85	PR-MR70-W-1M	PR-MR70-G-1M	PR-MR70-B-1M			1		
75	4.42	PR-MR75-W-1M					-20 to 60		
80	5.02	PR-MR80-W-1M	PR-MR80-G-1M	PR-MR80-B-1M					
85	5.67	PR-MR85-W-1M							
90	6.36	PR-MR90-W-1M	PR-MR90-G-1M	PR-MR90-B-1M					
100	7.85	PR-MR100-W-1M	PR-MR100-G-1M	PR-MR100-B-1M					
110	9.50	PR-MR110-W-1M							
120	11.30	PR-MR120-W-1M							
130	13.27	PR-MR130-W-1M							
140	15.39	PR-MR140-W-1M							
150	17.66	PR-MR150-W-1M							
160	20.01	PR-MR160-W-1M					1		
180	26.01	PR-MR180-W-1M					1		
200	31.40	PR-MR200-W-1M					1		
250	49.06	PR-MR250-W-1M					<u> </u>		

- Note: 1. Tsubaki model no. in boldface are standard products. Tsubaki model no. in normal face are made-to-order products.
  - 2. Sizes (outside diameter, length, material grade) other than those shown above can be manufactured upon request.
  - 3. Circular plates with a thickness up to 150 mm are used to manufacture products with a diameter over  $\phi$  250.
  - 4. Standard length is 1 m.
  - 5. Machining product.

#### ■ Wear Tape

Wear tape is a special tape made of ultra- high molecular weight polyethylene (UHMW-PE) tape with an adhesive.

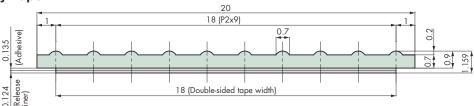


Tsubaki model no.	Width	Thickness	Coil length m	Material grade	Color	Operating temperature range °C
PR-WT15-20M	15					
PR-WT20-20M	20					
PR-WT25-20M	25			10-100	White	1 to 30
PR-WT30-20M	30	]	20			
PR-WT40-20M	40	0.25				
PR-WT50-20M	50	0.23				
PR-WT75-20M	75					
PR-WT100-20M	100					
PR-WT150-20M	150					
PR-WT300-20M	300					

Note: 1. Standard products.

 Sizes other than those shown above and electrostatic preventive material, 10-806 (color: black) may be available upon request. Contact a Tsubaki representative for more information.

### **■** White Slippery Tape



Tsubaki model no.	Material	Color	Operating temperature range °C	Lengh m
PR-WS-20M	High-density	White	1 to 30	20
PR-WS-200M	polyethylene	vvniie	1 10 30	200