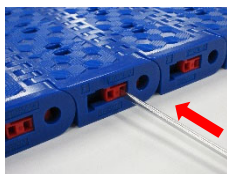


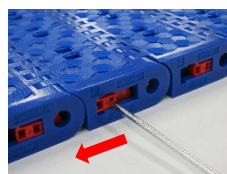
### Disconnecting / Connecting

#### ● Disconnecting

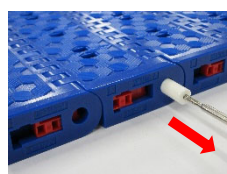
1. Insert a flathead screwdriver into the hole of a slide plug.



2. Slide the plug in the direction shown in the picture.

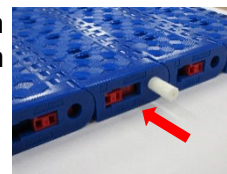


3. Insert the tip of the screwdriver into the end of the pin that has a 1mm hole and pull it out.

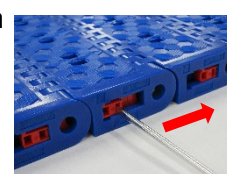


#### ● Connecting

1. Place both ends of the chain together and insert the pin from one side of the chain.



2. Slide the slide plug in the direction in the picture to prevent the pin from falling out.



Note) Use pins for WT6300 series chain only.

## For your safety when using the chain.

### ⚠ Warnings

To avoid danger, observe the following rules.

#### 【General】

- Do not use chain or accessories for any other purpose other than their originally intended use.
- Never perform additional work on chain.
  - Do not clean chain with acidic or alkaline substances. These may cause cracking.
- When replacing a worn or damaged part, do not replace just the worn or damaged part but replace all parts with new ones. The chain may break during operation, leading to a risk of severe injury.
- Strictly observe the general guidelines listed in Section 1, Chapter 1, 2<sup>nd</sup> Edition of the Japanese Occupational Safety and Health Regulations as well as rules and regulations concerning occupational safety and health in your region/country. Always install safety equipment, safety covers and so on, on chain and sprockets.
- Inspect and maintain chain and sprockets at regular intervals. Replace damaged or aged parts to new ones. It can cause serious damage to the worker, not only unfulfilled movement. Observe manual, catalog or other documentation provided with the product.
- Install an interlock device to prevent injury to personnel and damage to the machine when using the WT6300 chain as a human-carrying conveyor.

#### 【Installation】

- Be sure to turn off the power switch and to take measure to prevent conveyor to start accidentally. It can cause serious damage to worker.
- Be sure to wear safety goggles when using a hammer during connection to prevent serious injury from product splatter.
- Be sure to secure chains during installation to prevent sudden chain movement.

### ⚠ Cautions

To avoid danger, observe the following rules.

- Make sure to understand the structure and specifications of the chain that you handle.
- Inspect the chain to make sure no damage had occurred during delivery.
- Inspect and maintain chains and sprockets at regular intervals.
- Chain strength varies by manufacturer. Only Tsubaki products should be used when chain is selected using Tsubaki catalog.
- Start and stop chain gradually, and do not subject it to sudden impact.
- Do not apply initial tension to the chain.
- Contact a Tsubaki representative when exposed to special fluids (chemicals or solvents such as acids or alkalis) or when used in special environments (ultraviolet rays, etc.).
- Make sure that the temperature does not exceed 60 degree C under wet conditions.
- The self-lubricating property of the resin and the service life will be reduced when used in wet conditions.
- The operating temperature range of UHMW-PE accessories and sprockets is from -20 to 60 degrees C. Do not use in temperature exceeding 60 degrees C or under steam conditions.
- Do not use plastic chain near open flame or under the ambient temperature over the permissive range. It is flammable and may generate hazardous gas.
- Do not use plastic chain near the volatile fluid such as gasoline.