

Tsubaki TKR15H22 Plastic Cableveyor®

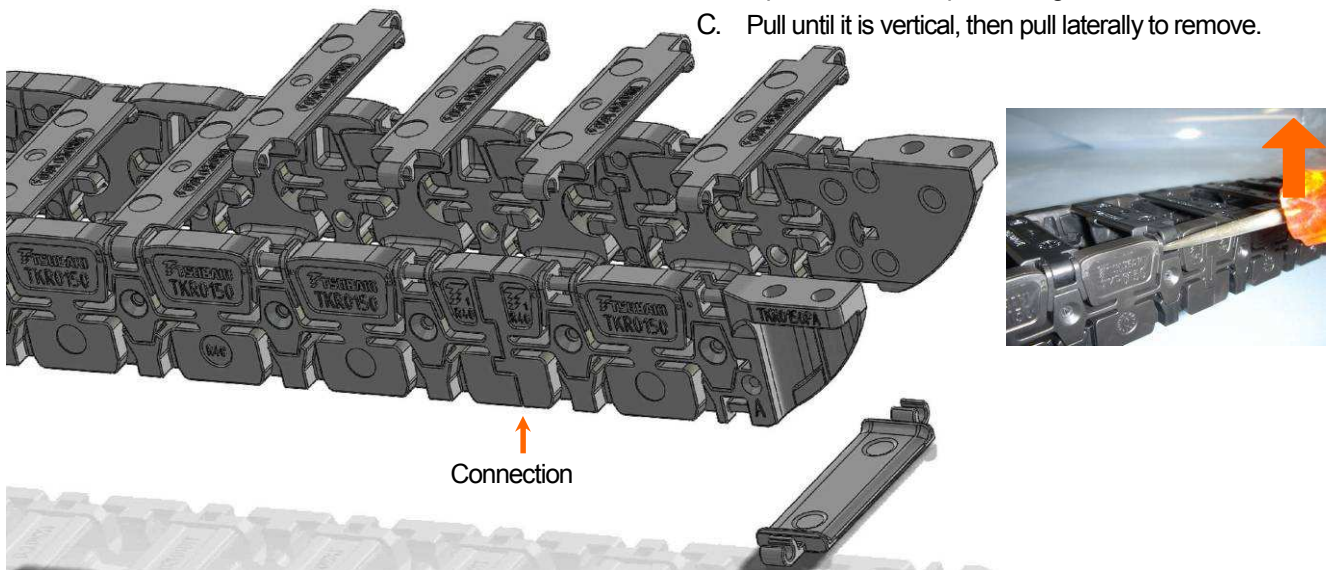
Instructions for Extending Links

Tsubakimoto Chain Co.

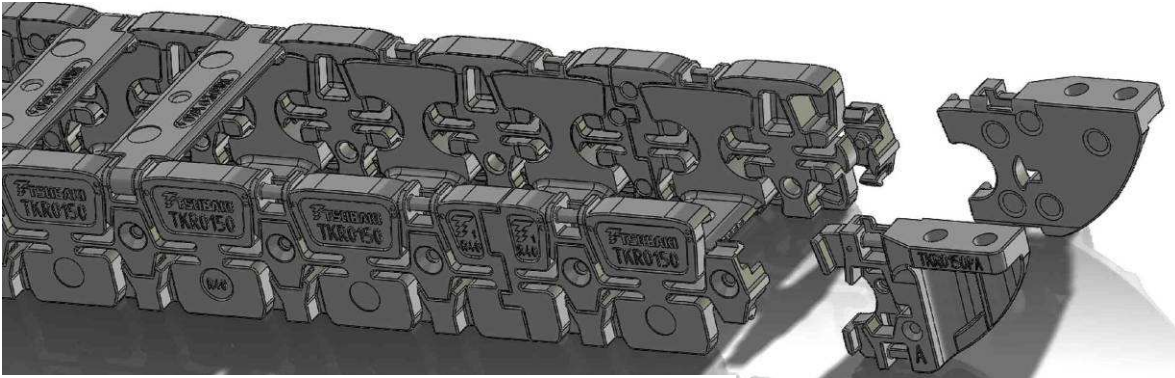
1 Extending Links

1. Remove all the bracket inner/outer side arms and all arms from the bracket to the first outer link connection. Remove an additional two arms from that point back as well.

- A. Insert a flat head screwdriver into the gap on the side face of the inner link and pry in the direction of the arrow to unlatch.
- B. Open the arm and pull it along its axis.
- C. Pull until it is vertical, then pull laterally to remove.



2. Remove the brackets

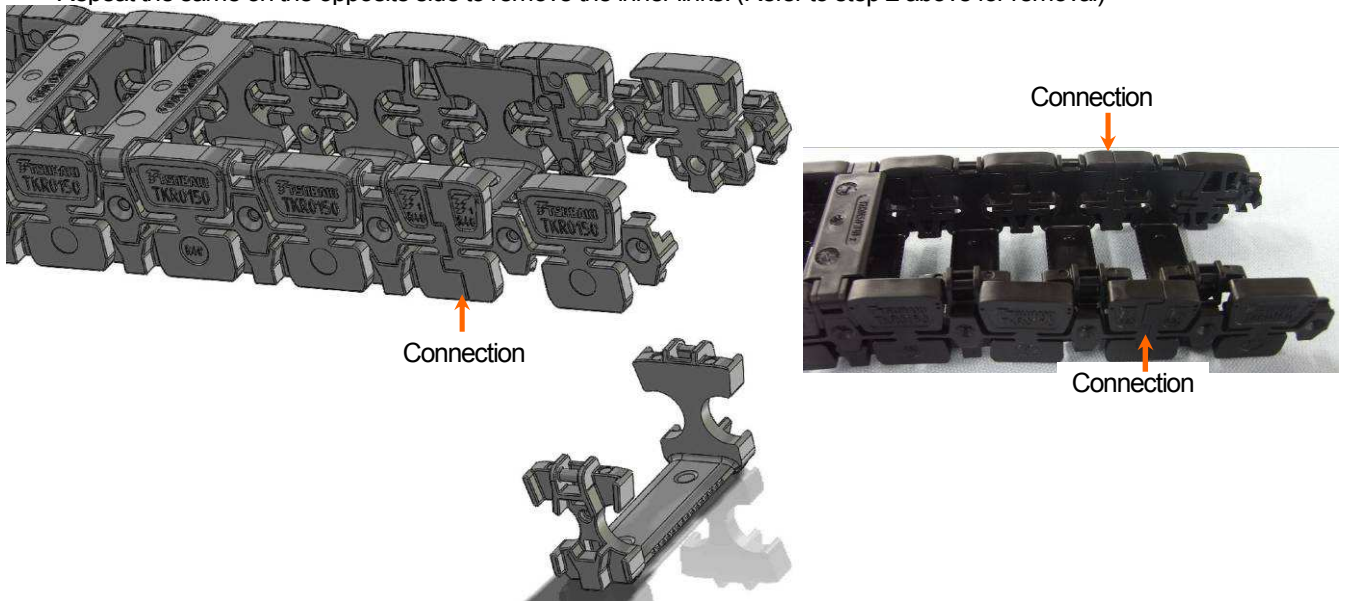


*The outer link is unlatched when it lifts up ~2mm.

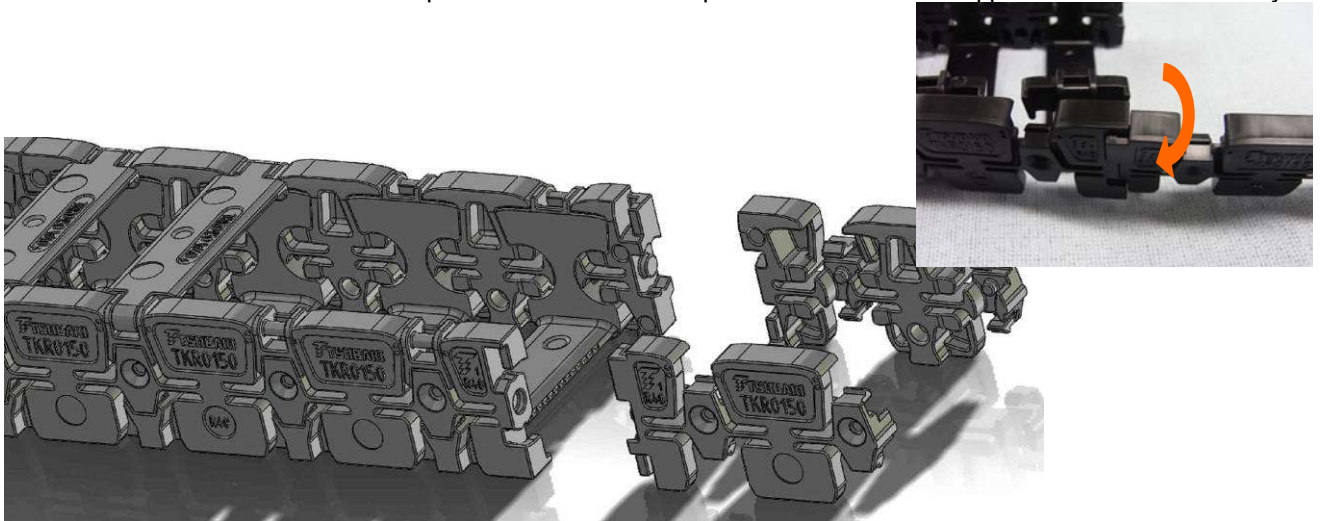
- A) Remove the inner/outer side arms*, insert a flat head screwdriver in the gap of the bracket on the outer side face, and pry in the direction of the arrow to unlatch.
- B) Repeat A on the inner side to remove the bracket on one side.
- C) Repeat steps A and B on the opposite side to remove that bracket.



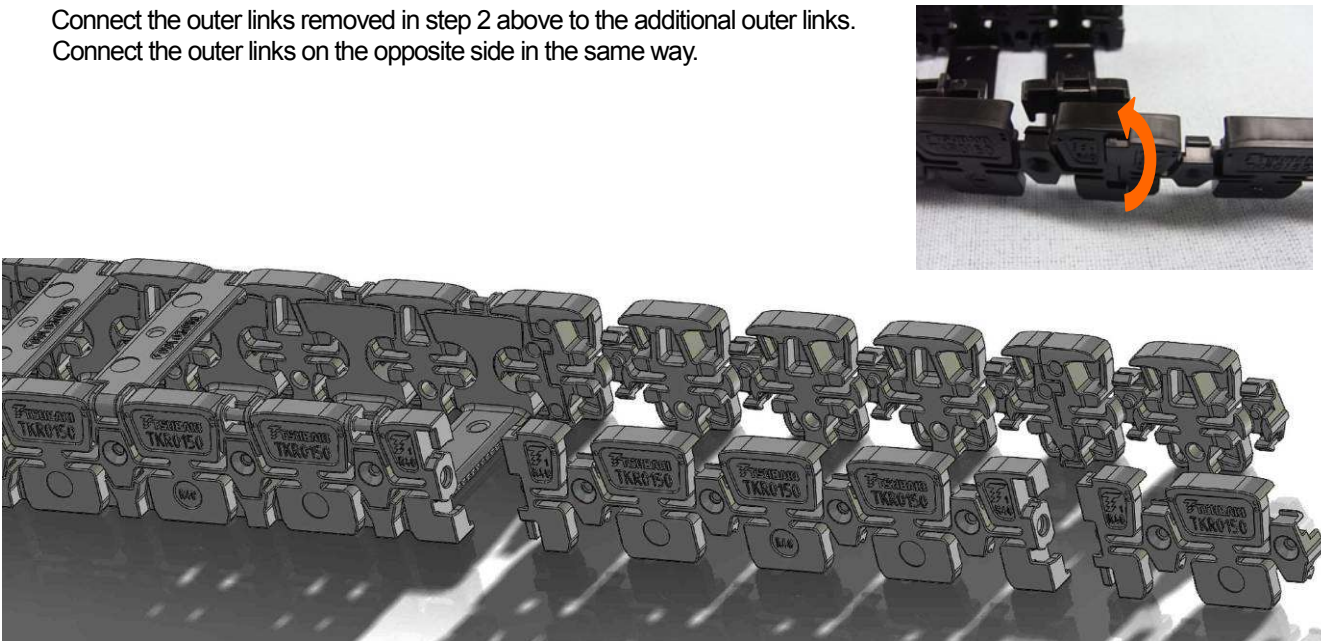
3. Unlatch the inner and outer links around the connections, and then further remove an additional two inner links. Repeat the same on the opposite side to remove the inner links. (Refer to step 2 above for removal)



4. Twist the outer link connection to separate both outer links. Separate outer links on the opposite side in the same way.



5. Press the additional outer link into the outer link connection area and twist 90° clockwise to connect. Connect the outer links removed in step 2 above to the additional outer links. Connect the outer links on the opposite side in the same way.

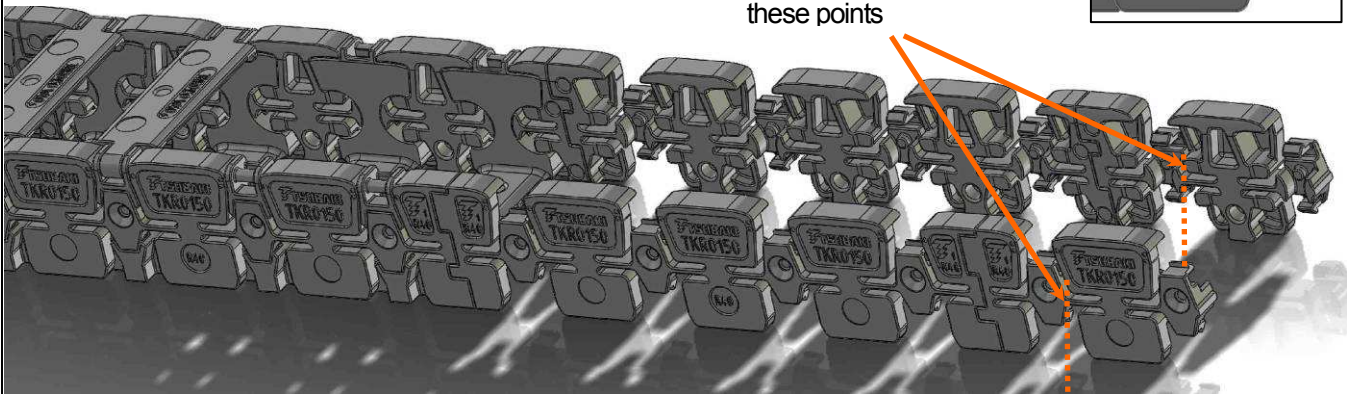


6. Remove outer links until you have the intended number of links.

*Use a clipper or box knife to cut as per the diagram below.
(The cut end of the link element should be 1mm or less)



Cut outer links at one of these points



7. Insert the latch on the outside of the outer link into the gap on the outer face of the inner link.

8. Press the latch on the inside of the outer link in while inserting it into the gap on the inside of the inner link. Take the outer and inner links between your fingers and snap together.
Attach all inner links to the outer links on the opposite side in the same way.



9. Attach a bracket to the outer links on the opposite side in the same way.

10. Attach arms and bracket arms (inner/outer side).