



For Safe Use Assembling and Disassembling Plastic Chain with plastic pin.

Thank you for your purchase of Tsubakimoto Chain product.

Both the link and pin of plastic pin specification chain are made of engineering plastic.
In order to maintain the chain's performance, assemble or disassemble the chain as follows.

● Do not use under wet conditions if the ambient temperature is over 60°C(140F)

■ Connecting D-Pin

- Use the exclusively prepared connecting D-pin (colored orange) to connect the links.
- The connecting D-pin is colored orange so as to distinguish it from base-chain pins (colored white).
- One connecting D-pin is provided per chain as a spare.

■ Procedure

1. Disconnecting

- Place a punch (OD4mm or 5mm) on the edge of the D-pin and lightly knock it with a hammer to remove it.
The pin may be removed from either the left or the right.
- Never reuse a pin once removed.

2. Connecting

- Use the exclusively prepared connecting D-pin (colored orange).
- Place a punch on the edge of the D-pin and lightly knock it with a hammer to insert it into the hole in the link. The pin may be inserted from either side, left or the right. Do not cut the chain where a connecting D-pin (colored orange) is already inserted.
- Check from the ends of the hinge that insertion depth of the connected D-pin on both sides are even.
- Check that the assembled chain articulates smoothly.

TSUBAKI YAMAKYU CHAIN CO.

2-15-16, Takanawa, Minato-ku, Tokyo 108-0074, Japan

Phone: +81 (3) 3445-8512

<http://www.tsubaki-yamakyu.co.jp>

Please contact a Tsubaki
representative in your

